

<div></div>	Equipment :	Hopper Dryer	Loss Type :	Minor Stoppages							KAIZEN IDEA SHEET	
	Department :	Moulding Department	Result :	N	P	Q	C	D	S	M		
	Cell :	Zone 1 & 2	Type :									Kaizen ID : 2887
Unit Name : SMASH INDUSTRIES, Pune			Operation : Reduced waiting time of Material Pre-heating									
Kaizen Theme: Max.time required for material preheating ,During critical production line or power failure and its			Idea : Hopper Required for material pre-heating									
Problem / Present Status		Counter Measure			Benchmark :		Time Saving and Productivity Increases					
Max.time required for material preheating ,During critical production line or power failure and its goes critical to fulfill customer requirement		Hopper available for material pre-heating			Target :		Time Saving of material pre heating					
					Start :		08/07/2016		Finished :		25/07/2016	
					Note :		Done					
<div></div>		<div></div>			Team Members :							
					1. Mr.Pankaj Jain			2. Mr.Vijay Bonde				
					3. Mr. Mithun Rathode			4. Mr.Abhijeet				
					5. Mr.Vaijanath			6. Mr.Ram Barle				
					Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :					What To Do :							
					How To Do :							
					Frequency :							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
2000.00		500.00		2500.00								
Scope & Plan For Horizontal Deployment :												
Root Cause					Equipmnet		Target		Status			
Date : 02/08/2016												
Registered By : Mr. Tushar Jain												
Manager's Sign : Mr. Tushar Jain												
----- MSIL Supplier Cluster -----												