

	<b>Equipment :</b>	Fixture	<b>Loss Type :</b>		Defect Loss							<b>KAIZEN IDEA SHEET</b>  <b>Kaizen ID : 2889</b>		
	<b>Department :</b>	Production	<b>Result :</b>		N	P	Q	C	D	S	M			
	<b>Cell :</b>	Robotic line A	<b>Type :</b>											
<b>Unit Name :</b>			100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			<b>Operation :</b>							Welding	
<b>Kaizen Theme:</b>			To reduce in house rejection due to Welding Shift			<b>Idea :</b>							Change in design of block for proper location	
<b>Problem / Present Status</b>			<b>Counter Measure</b>			<b>Benchmark :</b>		9						
Engine mounting support bracket shift & welding shift			Adequate location with 2 pins & supporting plate provided in fixture for proper location			<b>Target :</b>		0						
						<b>Start :</b>		05/07/2016		<b>Finished :</b>		13/07/2016		
						<b>Note :</b>								
						<b>Team Members :</b>								
						1. SG Dabhade			2. SP Sarkate					
						3. BR Markad			4.					
						5.			6.					
						<b>Benefits</b>								
						Q	IHR REDUCED TO ZERO Nos 0.00							
<b>Why Why Analysis :</b>			<b>Result :</b>			<b>Kaizen Sustenance :</b>								
W1 : Why Engine mounting support bracket welding shift ?			In-house Rejection Reduced to Zero			What To Do : Fixture PM								
A1 : shift in position of bracket														
W2 : Why shift in position of bracket ?						How To Do : Point added in fixture PM check sheet .								
A2 : location is not arrested properly														
W3 : Why location is not arrested properly ?						Frequency : Monthly								
A3 : Location is arrested only with single pin						<b>Cost Incurred For Making Kaizen :</b>								
W4 : Why Location is arrested only with single pin ?						Material Cost		Labour Cost		Total				
A4 : Design of block with single pin						1500.00		0.00		1500.00				
<b>Root Cause</b>						<b>Scope &amp; Plan For Horizontal Deployment :</b>								
Design of block with single pin						Equipmnet			Target		Status			
						F-30 Fixture on Robotic line B			20/07/2016		COMPLETE			
<b>Date :</b>			05/07/2016											
<b>Registered By :</b>			Mr.S R Pardeshi											
<b>Manager's Sign :</b>			Mr.R S Makasare											
----- Bajaj Auto Ltd. (Fabrication) -----														

