

	Equipment :	Spot Welding machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2892
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	RE Chassis	Type :								
Unit Name : 100264 - RUCHA ENGINEERING PVT LTD., Aurangabad			Operation : Spot welding								
Kaizen Theme: To Reduce IHR due to Weak Spot			Idea : Provision of Pokayoke								
Problem / Present Status		Counter Measure			Benchmark :		12				
IHR due to weak spot		Provided centralize Temperature monitoring Video & Audio System			Target :		0				
					Start :		12/07/2016		Finished :		14/07/2016
					Note :						
					Team Members :						
					1. RA Lande				2. PM Giram		
					3. JM Sheikh				4.		
					5.				6.		
					Benefits						
					Q		IHR due to weak spot reduced to zero Nos 0.00				
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why IHR due to weak spot ?		IHR reduced to zero			What To Do : Pokayoke audit sheet and Pm sheet						
A1 : voltage variation											
W2 : Why voltage variation ?					How To Do : Monthly Pokayoke audit and PM						
A2 : transformer overheated											
W3 : Why transformer overheated ?					Frequency : monthly						
A3 : Less water flow / No Water					Cost Incurred For Making Kaizen :						
W4 : Why Less water flow / No Water ?					Material Cost		Labour Cost		Total		
A4 : Operator forgot to on water lever					0.00		0.00		0.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
Operator forgot to on water lever					Equipmnet				Target		Status
Date : 12/07/2016					spot welding machine				20/07/2016		COMPLETE
Registered By : Mr.S R Pardeshi											
Manager's Sign : Mr.R S Makasare											
----- Bajaj Auto Ltd. (Fabrication) -----											