

	Equipment :	Lh/rh joining	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2893
	Department :	Weld Shop	Result :	N	P	Q	C	D	S	M	
	Cell :	Outer Cell	Type :								
Unit Name : 107159 - NEEL AUTO PRIVATE LIMITED-Chakan, Pune			Operation :								
Kaizen Theme: To eliminate overlap variation during JM outer lh/rh joining.			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
					Target :						
					Start : 20/01/2016		Finished : 20/03/2016				
					Note :						
					Team Members :						
					1.		2.				
					3.		4.				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :					What To Do :						
A1 :					How To Do :						
W2 :											
A2 :											
W3 :											
A3 :		Frequency :									
W4 :		Cost Incurred For Making Kaizen :									
A4 :		Material Cost		Labour Cost		Total					
						0					
		Scope & Plan For Horizontal Deployment :									
Root Cause		Equipmnet		Target		Status					
Date : 20/01/2016											
Registered By : Mr. Suresh Unde											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											