

	Equipment :	NUGGET FIXTURE	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2895
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	CARGO TRAY	Type :								
Unit Name : 114842 - Rucha Engineers Pvt.Ltd (Plant VI), Aurangabad			Operation : Nugget testing								
Kaizen Theme: Reduce Testing time			Idea :								
Problem / Present Status		Counter Measure		Benchmark :		720 min					
				Target :		240 min.					
				Start :		04/07/2016		Finished :		20/07/2016	
				Note :							
				Team Members :							
				1. Kangre B R				2. Patil P U			
				3. Joshi A R				4. Rahul Tongire			
				5. Bargodeo B.				6.			
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :				What To Do :							
				How To Do :							
				Frequency :							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				350.00		200.00		550.00			
				Scope & Plan For Horizontal Deployment :							
Root Cause				Equipmnet		Target		Status			
Date : 13/07/2016											
Registered By : Mr. B R Kangre											
Manager's Sign : -											
----- Bajaj Auto Ltd. (Fabrication) -----											