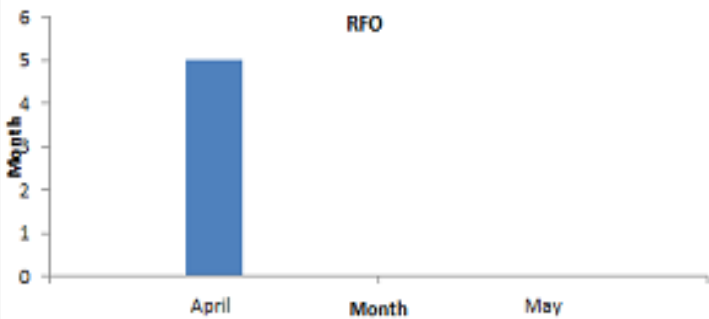


	Equipment :	RFO	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2896	
	Department :	QA	Result :	N	P	Q	C	D	S	M		
	Cell :	Discover.125 H line	Type :									
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : RFO checking									
Kaizen Theme: To prevent customer complaint of RFO "Z" axis in Discover.125 H.			Idea : Z axis correction rod provided on RFO fixture with Gauge									
Problem / Present Status		Counter Measure			Benchmark :		13					
Frame found Offset in Z Axis		Z-axis correction gauge provided on RFO fixture to Avoid frame offset defect.			Target :		0					
					Start :		03/07/2016		Finished :		06/07/2016	
					Note :							
					Team Members :							
					1. Nikhade.M.L		2. Sasane V.L					
					3. Kailas Giri		4. Salunke P.A					
		5. Tambe		6. Kishor Dukare								
					Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :		RFO in Z-Axis Defect Eliminated.			What To Do : Check Point Added in Quality Check Sheet.							
A1 :					How To Do : Inspected by Quality Engineer.							
W2 :					Frequency : Per Shift.							
A2 :					Cost Incurred For Making Kaizen :							
W3 :					Material Cost		Labour Cost		Total			
A3 :					1000.00		300.00		1300.00			
W4 :					Scope & Plan For Horizontal Deployment :							
A4 :					Equipmnet		Target		Status			
Root Cause												
Date : 22/09/2016												
Registered By : Mr. D S Lade												
Manager's Sign :												
----- Bajaj Auto Ltd. (Fabrication) -----												