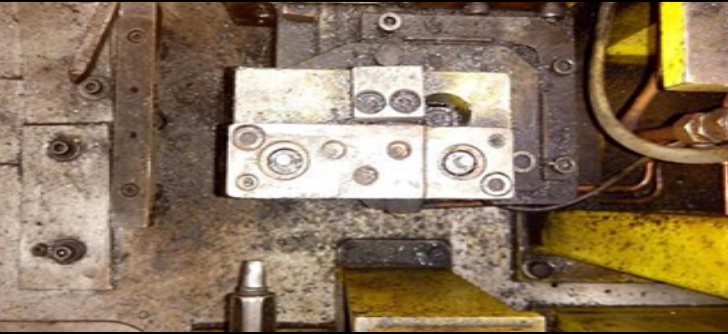
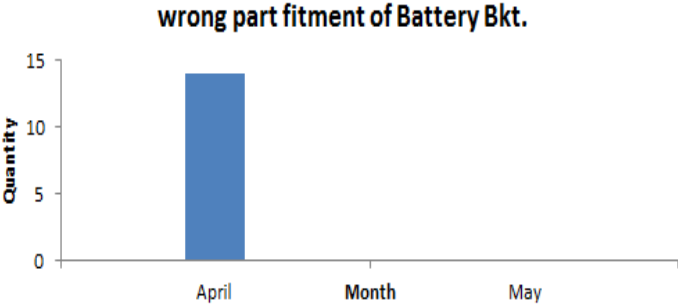


	Equipment :	Air filter + Battery bkt joinery	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2897	
	Department :	QA	Result :	N	P	Q	C	D	S	M		
	Cell :	Discover.125 H	Type :									
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : Battery Bkt. Manual Welding									
Kaizen Theme: To prevent customer complaint of battery bkt. insertion difficult in Discover.125 H frame			Idea : Pin Diameter Increased for Proper Location of Bracket.									
Problem / Present Status		Counter Measure			Benchmark :		14					
		resting Pin Diameter Increased on Fixture for avoiding the bkt fitment position wrong.			Target :		0					
					Start :		06/04/2016		Finished :		22/09/2016	
					Note :							
					Team Members :							
					1. Nikhade.M.L		2. Sasane V.L					
3. Vittal Shinde		4. Salunke P.A										
5. Dukare Kishor		6. Kathar Nikhil										
Benefits												
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :		Battery bkt. position found ok after implementation of kaizen			What To Do : check point added in Fixture Maintenance Check Sheet.							
					How To Do : checked by fixture maintenance auditor							
					Frequency : daily							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
800.00		300.00		1100.00								
Scope & Plan For Horizontal Deployment :												
Equipmnet		Target		Status								
Root Cause												
Date : 04/04/2016												
Registered By : Mr. D S Lade												
Manager's Sign :												
----- Bajaj Auto Ltd. (Fabrication) -----												