

	Equipment :	Air filter bkt 2nd joinery	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2901
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	CT100 A	Type :								
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : joinary full welding								
Kaizen Theme: To prevent customer complaint of Air filter bkt position tilt in CT100			Idea : clamping provided on fixture for air filter bkt.								
Problem / Present Status		Counter Measure		Benchmark :		12					
air filter mtg. bkt. position tilt		air filter bkt. position found ok on frame after implementation of clamping device		Target :		0					
				Start :		07/05/2016		Finished :		09/05/2016	
				Note :							
				Team Members :							
				1. V L Sasane		2. Nikhade M L					
				3. Kailas Giri		4. Dukare Kishor					
				5. Tambe		6. Vikram Saraf					
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 :				What To Do : check point added in fixture maintenance check sheet							
A1 :											
W2 :				How To Do : monitored by fixture auditor							
A2 :											
W3 :				Frequency : daily							
A3 :				Cost Incurred For Making Kaizen :							
W4 :				Material Cost		Labour Cost		Total			
A4 :				2500.00		1000.00		3500.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
Root Cause											
Date : 22/09/2016											
Registered By : Mr. D S Lade											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											