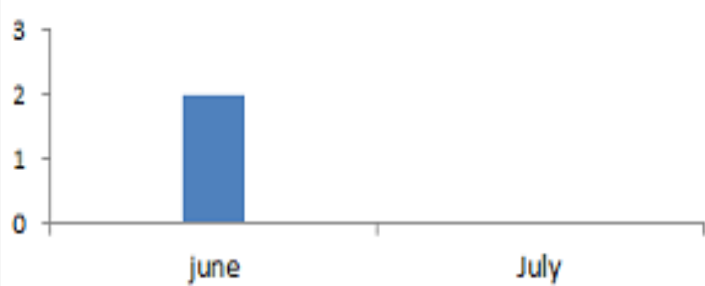


	Equipment :	All CTQ stages	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2902
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	CT100 A	Type :								
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : Engine bkt. full welding								
Kaizen Theme: To prevent IHR of spatters on frame in CT100 frame.			Idea : Anti Spatter Oil Used to Avoid Spatters on Frame								
Problem / Present Status		Counter Measure			Benchmark :		14				
spatter on CT 100 Frame		Anti spatter oil use			Target :		0				
					Start :		04/05/2016		Finished : 07/05/2016		
✖		✖			Note :						
					Team Members :						
					1. Nikhade.M.L		2. Mujawar A.I				
					3. Saraf V.V		4. Kale				
					5. Dukare Kishor		6. Joshi				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :		No Spatter found on Frame After Applying Antispatter Oil.			What To Do : Check Point Added in Production Check Sheet						
A1 :					How To Do : Monitor by Line Group Leader						
W2 :					Frequency : Per Hour/Shift						
A2 :					Cost Incurred For Making Kaizen :						
W3 :					<table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>600.00</td><td>300.00</td><td>900.00</td></tr></table>				Material Cost	Labour Cost	Total
Material Cost	Labour Cost	Total									
600.00	300.00	900.00									
A3 :					Scope & Plan For Horizontal Deployment :						
W4 :					Equipmnet		Target	Status			
A4 :											
Root Cause											
Date : 22/09/2016											
Registered By : Mr. D S Lade											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											