

	Equipment :	Conveyor-A	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2904
	Department :	QA - Sub.assly	Result :	N	P	Q	C	D	S	M	
	Cell :	Sub.assly Line-A	Type :								
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : Rear Fender Fitment								
Kaizen Theme: To prevent customer complaint of RFO from sub.assly.			Idea : Gauge provided for checking RFO in sub assly.								
Problem / Present Status		Counter Measure			Benchmark :		10				
Rear fender offset in CT B Model in Sub Assly.		Gauge provided for 100% checking RFO in sub assly.			Target :		0				
					Start :		28/05/2016		Finished : 30/05/2016		
					Note :						
					Team Members :						
					1. Nikhade.M.L		2. Mujawar A.I				
					3. Gaikwad		4. Jarad				
					5. Pote		6. Kishor Dukare				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :		No Rear fender offset found in Final Assly. at BAL			What To Do : Check Point AAdded in Sub Assly Quality Check Sheet						
A1 :											
W2 :					How To Do : Monitor By line Supervisor						
A2 :											
W3 :					Frequency : 5 sub assly./Lot						
A3 :					Cost Incurred For Making Kaizen :						
W4 :					Material Cost		Labour Cost		Total		
A4 :					500.00		300.00		800.00		
Root Cause					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Date : 22/09/2016											
Registered By : Mr. D S Lade											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											