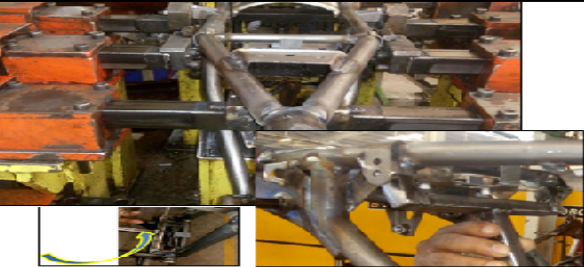
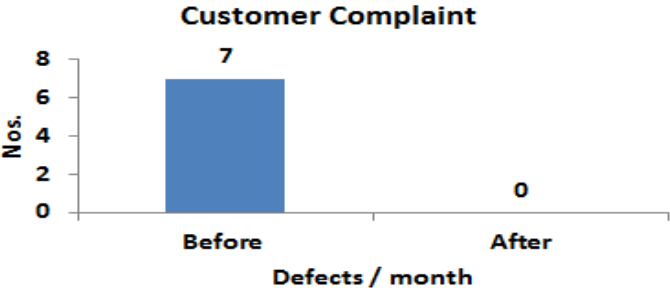


	Equipment :		Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2905	
	Department :	QA	Result :	N	P	Q	C	D	S	M		
	Cell :		Type :									
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : Frame Joinery Full Welding									
Kaizen Theme: To prevent customer complaint of seat mtg difficult in CT100 frame			Idea : Arresting stopper provided & Add-on gauge provided for "Y" axis control in CT- B frame.									
Problem / Present Status		Counter Measure			Benchmark :		40					
seat mtg difficult in CT100 frame		Arresting stopper provided & Add-on gauge provided for "Y" axis control in CT- B frame.			Target :		0					
					Start :		09/05/2016		Finished :		12/05/2016	
					Note :							
					Team Members :							
					1. Nikhade.M.L		2. Sasane V.L					
		3. Saraf V.V		4. Salunke P.A				5. Tambe		6. Kishor Dukare		
		Benefits										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :		Seat mtg. bkt. position found ok inY-axis			What To Do : check point added in fixture maintenance check sheet							
A1 :					How To Do : Monitored by fixture auditor							
W2 :												
A2 :												
W3 :												
A3 :					Frequency : daily							
W4 :					Cost Incurred For Making Kaizen :							
A4 :					Material Cost		Labour Cost		Total			
					400.00		400.00		800.00			
Root Cause					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			
Date : 22/09/2016												
Registered By : Mr. D S Lade												
Manager's Sign :												
----- Bajaj Auto Ltd. (Fabrication) -----												