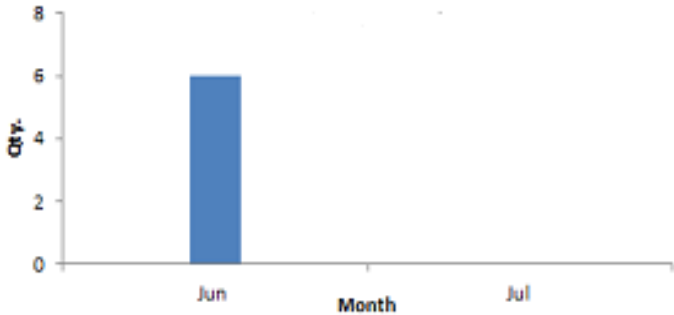


	Equipment :	Boring Machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2908
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	Discover.125 H	Type :								
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : Boring operation								
Kaizen Theme: To prevent customer complaint of boring depth less in Boxer-S & CT100 frame.			Idea : Boring Checked by GO & NO GO Gauge .								
Problem / Present Status		Counter Measure		Benchmark :		3					
Boring depth less in Boxer-S & CT100 frame.		Boring Checked by GO & NO GO Gauge after setting done at the starting of shift		Target :		0					
				Start :		26/05/2016		Finished :		31/05/2016	
				Note :							
				Team Members :							
				1. Nikhade M.L		2. Sasane V.L					
				3. Saraf V.V		4. Nikhil Kathar					
5. Bhand		6. Kishor Dukare									
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 :		boring depth found ok after implementation of GO & No Go Gauge		What To Do : Check Point Added in Quality Check Sheet							
A1 :				How To Do : Checked By Quality group leader							
W2 :				Frequency : 5 frames/ shift							
A2 :				Cost Incurred For Making Kaizen :							
W3 :				Material Cost		Labour Cost		Total			
A3 :				800.00		400.00		1200.00			
W4 :				Scope & Plan For Horizontal Deployment :							
A4 :				Equipmnet		Target		Status			
Root Cause											
Date : 22/09/2016											
Registered By : Mr. D S Lade											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											