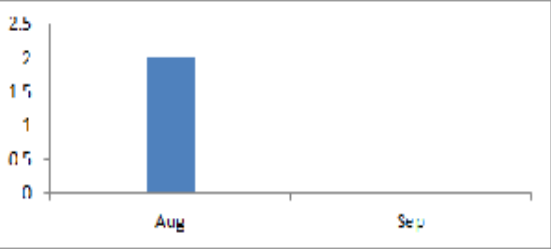


	Equipment :	Rear Box 2 nd assly.	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2909
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	Boxer-S B line	Type :								
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : RFO Fixture								
Kaizen Theme: To eliminate IHR of black fender bkt. missing in Boxer-S / CTB frame.			Idea : sensor provided for sensing black fender bkt. on RFO fixture								
Problem / Present Status		Counter Measure			Benchmark :		12				
		sensor provided for sensing black fender bkt. on RFO fixture			Target :		0				
					Start :		02/06/2016		Finished :		08/06/2016
					Note :						
					Team Members :						
					1. Waghmare			2. Nikhade M L			
					3. Pawan Kadu			4. Dukare Kishor			
					5. Wagh			6. Vikram Saraf			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :		black fender bkt. missing issue resolved			What To Do : check point added in check sheet of electrical maintenance						
A1 :											
W2 :											
A2 :											
W3 :											
A3 :					How To Do : Monitored by electrical supervisor						
W4 :											
A4 :											
Root Cause					Frequency : daily						
					Cost Incurred For Making Kaizen :						
Date : 22/09/2016					Material Cost		Labour Cost		Total		
Registered By : Mr. D S Lade					1000.00		500.00		1500.00		
Manager's Sign :					Scope & Plan For Horizontal Deployment :						
----- Bajaj Auto Ltd. (Fabrication) -----					Equipmnet		Target		Status		