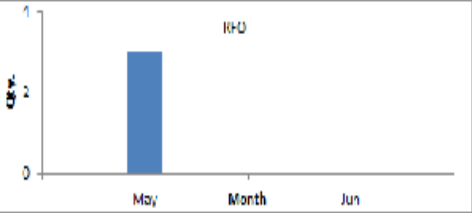


	Equipment :	RFO Rectification fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2910	
	Department :	QA	Result :	N	P	Q	C	D	S	M		
	Cell :	Discover.125 H	Type :									
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : RFO checking									
Kaizen Theme: To prevent customer complaint of RFO in "Y" axis in Discover.125 H frame.			Idea : Pneumatic cylinder with slider block provided to remove offset in Y-axis on RFO Fixture									
Problem / Present Status		Counter Measure			Benchmark :		6					
Rear Fender found Offset in Y-axis of Discover 125 Frame.		No Offset Found in Y-axis in frame after checked with cylinder Pressure at RFO.			Target :		0					
					Start :		14/06/2016		Finished :		19/06/2016	
					Note :							
					Team Members :							
					1. Nikhade M.L		2. Sasane V.L					
					3. Kailas Giri		4. Salunke P.A					
5. Kunjarwad		6. Kishor Dukare										
Benefits												
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :		No Y-axis Offset found in Discover125 Frame. 			What To Do : check point added in quality check sheet							
A1 :					How To Do : monitored by quality group leader							
W2 :												
A2 :												
W3 :												
A3 :		Frequency : daily										
W4 :		Cost Incurred For Making Kaizen :										
A4 :		Material Cost		Labour Cost		Total						
		3500.00		700.00		4200.00						
Root Cause		Scope & Plan For Horizontal Deployment :										
		Equipmnet		Target		Status						
Date : 22/09/2016												
Registered By : Mr. D S Lade												
Manager's Sign :												
----- Bajaj Auto Ltd. (Fabrication) -----												