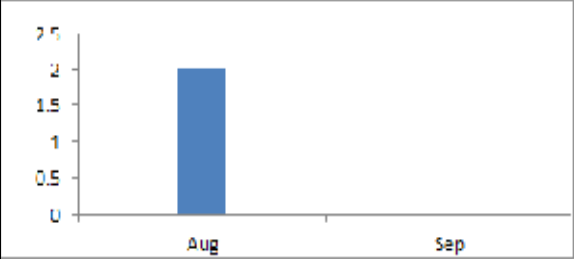


	Equipment :	RFO Rectification fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2911	
	Department :	QA	Result :	N	P	Q	C	D	S	M		
	Cell :	Discover.125 H	Type :									
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : Forward assly full welding									
Kaizen Theme: To reduce IHR of hook/harness clip missing in Discover.125 H frame.			Idea : Instead Of Tack welding L Shape weld run Started.									
Problem / Present Status		Counter Measure			Benchmark :		8					
Corner Gusset Wire Clip Missing in Discover125.		weld run length increased in L type shape.			Target :		0					
					Start :		06/07/2016		Finished :		11/07/2016	
					Note :							
					Team Members :							
					1. Nikhade.M.L		2. Sasane V.L					
				3. Vittal Shinde		4. Nikhil Kathar						
				5. Dhanak		6. Kishor Dukare						
					Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :		wire clip missing issue eliminated			What To Do : check point added in IHR sheet							
A1 :					How To Do : inspected by line Inspector							
W2 :												
A2 :												
W3 :												
A3 :					Frequency : every frame.							
W4 :					Cost Incurred For Making Kaizen :							
A4 :					Material Cost		Labour Cost		Total			
					300.00		480.00		780.00			
Root Cause					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			
Date : 22/09/2016												
Registered By : Mr. D S Lade												
Manager's Sign :												
----- Bajaj Auto Ltd. (Fabrication) -----												