

	Equipment :	Forward assly. corner gusset welding stage.	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2914
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	Discover.125 H (NEW)	Type :								
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : Forward Full Welding Maual								
Kaizen Theme: To eliminate IHR of harness clip broken at corner gusset in Discover.125H frame.			Idea :								
Problem / Present Status		Counter Measure			Benchmark :		11				
					Target :		0				
					Start :		01/08/2016		Finished :		04/08/2016
					Note :						
					Team Members :						
					1. Nikhade.M.L			2. Mujawar A.I			
					3. Saraf V.V			4. Salunke P.A			
					5. Dhanak			6. Kishor Dukare			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :					What To Do :						
					How To Do :						
					Frequency :						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					100.00		480.00		580.00		
					Scope & Plan For Horizontal Deployment :						
					Equipmnet		Target		Status		
Root Cause											
Date : 22/09/2016											
Registered By : Mr. D S Lade											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											