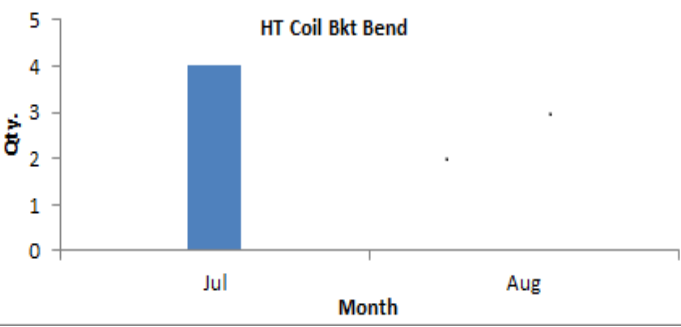


	Equipment :	Forward assly 3rd.	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2915
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	Discover.125 H (NEW)	Type :								
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : Gusset Assly. Welding Stage								
Kaizen Theme: To prevent customer complaint of HT coil damage in Discover.125 H frame.			Idea :								
Problem / Present Status		Counter Measure			Benchmark :		3				
HT Coil Bend/ Damage		Resting Block Provided For H.T Coil Bkt. On Fixture			Target :		0				
		✖			Start :		02/08/2016		Finished : 06/08/2016		
					Note :		Resting Block Provided				
					Team Members :						
					1. Nikhade.M.L		2. Sasane V.L				
					3. Vittal Shinde		4. Nikhil Kathar				
5. Tambe		6.									
Benefits											
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :		After Providing Resting block For Bkt. on Fixture Problem get eliminate.			What To Do : Check Point Added in Fixture Maintenance Check Sheet						
A1 :					How To Do : By Fixture Auditor						
W2 :					Frequency : Per Day						
A2 :					Cost Incurred For Making Kaizen :						
W3 :					Material Cost		Labour Cost		Total		
A3 :					1000.00		450.00		1450.00		
W4 :					Scope & Plan For Horizontal Deployment :						
A4 :					Equipmnet		Target		Status		
Root Cause											
Date : 22/09/2016											
Registered By : Mr. D S Lade											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											