

	Equipment :	Centre stand bkt.assly	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2917
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	Discover.125 H (NEW)	Type :								
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : RFO checking								
Kaizen Theme: To reduce IHR/CC of centre stand angle not ok in Discover. 125 H frame.			Idea : Centre stand Damper Lifted 100% by Gauge								
Problem / Present Status		Counter Measure		Benchmark :		13					
centre stand hitting noice / angle change in D125.		damper bkt lifted by guage 100%		Target :		0					
				Start :		12/08/2016		Finished :		14/08/2016	
×		×		Note :							
				Team Members :							
				1. Nikhade.M.L				2. Sasane V.L			
				3. Vittal Shinde				4. Nikhil Kathar			
				5. Dukare Kishor				6.			
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 :		Centre Stand Hitting Noise Eliminated		What To Do : Check point added in Quality Check Sheet.							
A1 :											
W2 :				How To Do : Monitored by Quality Group Leader							
A2 :											
W3 :				Frequency : Per Hour/ Shift							
A3 :				Cost Incurred For Making Kaizen :							
W4 :				Material Cost		Labour Cost		Total			
A4 :				600.00		300.00		900.00			
Root Cause				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
Date : 22/09/2016											
Registered By : Mr. D S Lade											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											