

	Equipment :	Centre stand bkt assly.	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2918	
	Department :	QA	Result :	N	P	Q	C	D	S	M		
	Cell :	Discover.125 H (NEW)	Type :									
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : Frame Joinary Fixture									
Kaizen Theme: To prevent CKD customer complaint of drain pipe hook broken/missing in Discover.125H frame.			Idea : instead of single tack double tack is started.									
Problem / Present Status		Counter Measure			Benchmark :		7					
Drain Pipe Hook Missing/Broken		instead of single tack double tack is started. due to this defect of hook missing eliminated.			Target :		0					
					Start :		20/08/2016		Finished :		25/08/2016	
					Note :							
					Team Members :							
					1. Nikhade.M.L		2. Sasane V.L					
					3. Vittal Shinde		4. Nikhil Kathar					
				5. Kunjarwad		6. Kishor Dukare						
					Benefits							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :		No hook missing/Broken found after starting double tacking to drain hook			What To Do : Check Point added in Production Check Sheet							
A1 :												
W2 :					How To Do : Monitor by Production group Leader							
A2 :												
W3 :					Frequency : 2 frame/Hour							
A3 :					Cost Incurred For Making Kaizen :							
W4 :					Material Cost		Labour Cost		Total			
A4 :					900.00		300.00		1200.00			
Root Cause					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			
Date : 22/09/2016												
Registered By : Mr. D S Lade												
Manager's Sign :												
----- Bajaj Auto Ltd. (Fabrication) -----												