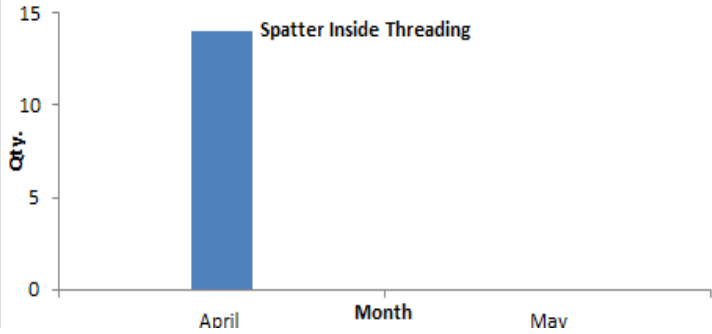


	Equipment :	Gusset assly.fitment forward stage.	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2921	
	Department :	QA	Result :	N	P	Q	C	D	S	M		
	Cell :	CTB , CT100 , Discover.125 H	Type :									
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : Tapping of M8 nut.									
Kaizen Theme: To reduce IHR of spatters in horn mtg.nut in all frame.			Idea : 100% Pin Checking for horn Bkt. Nut Threading.									
Problem / Present Status		Counter Measure			Benchmark :		12					
Spatter Horn Bkt. Nut		Horn Bkt. Nut Threading Checked by Pin at Inspection Stage .			Target :		0					
					Start :		15/09/2016		Finished :		17/09/2016	
					Note :							
					Team Members :							
					1. Nikhade.M.L		2. Mujawar A.I					
					3. Saraf V.V		4. Nikhil Kathar					
5. Dukare Kishor		6. Shinde S.N										
Benefits												
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :		No spatter found inside threading of horn mtg. bkt. during horn fitment.			What To Do : check point added in Quality check sheet							
A1 :					How To Do : monitor by QA engineer.							
W2 :					Frequency : every 2 hrs/shift							
A2 :					Cost Incurred For Making Kaizen :							
W3 :					Material Cost		Labour Cost		Total			
A3 :					500.00		450.00		950.00			
W4 :					Scope & Plan For Horizontal Deployment :							
A4 :					Equipmnet		Target		Status			
Root Cause												
Date : 22/09/2016												
Registered By : Mr. D S Lade												
Manager's Sign :												
----- Bajaj Auto Ltd. (Fabrication) -----												