

	Equipment :	Forward assly. 2nd.	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2925
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	CT100 B	Type :								
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : Gusset Assly. Welding Stage								
Kaizen Theme: To eliminate IHR of leg guard bkt position shift in CT100 & CTB frame.			Idea : provision made on fixture for leg guard bkt. fitment and welding.								
Problem / Present Status		Counter Measure			Benchmark :		13				
Leg Guard Position Not Ok. Fitment at Vendor end.		provision made on fixture for leg guard bkt. fitment and welding.			Target :		0				
					Start :		13/07/2016		Finished :		16/07/2016
✖		✖			Note :						
					Team Members :						
					1. Nikhade M.L		2. Sasane V.L				
					3. Kailas Giri		4. Salunke P.A				
					5. Kangune		6. Kishor Dukare				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 :		Leg guard missing/position Not ok defect eliminated at BAL			What To Do : Check Point Added in Fixture maintenance check sheet						
A1 :											
W2 :					How To Do : monitor by Fixture maintenance Auditor						
A2 :											
W3 :					Frequency : Per Day						
A3 :					Cost Incurred For Making Kaizen :						
W4 :					Material Cost		Labour Cost		Total		
A4 :					1000.00		500.00		1500.00		
					Scope & Plan For Horizontal Deployment :						
Root Cause					Equipmnet		Target		Status		
Date : 22/09/2016											
Registered By : Mr. D S Lade											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											