

	Equipment :	NUGGET FIXTURE	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2926
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	CARGO TRAY	Type :								
Unit Name : 114842 - Rucha Engineers Pvt.Ltd (Plant VI), Aurangabad			Operation : Spotting								
Kaizen Theme: : To reduce operator fatigue to use copper plate during manual operation.			Idea :								
Problem / Present Status		Counter Measure		Benchmark :		480 Minuts					
				Target :		120 min.					
				Start :		14/07/2016		Finished :		29/07/2016	
				Note :							
				Team Members :							
				1.			2.				
				3.			4.				
				5.			6.				
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 :				What To Do :							
A1 :											
W2 :				How To Do :							
A2 :											
W3 :				Frequency :							
A3 :		Cost Incurred For Making Kaizen :									
W4 :				Material Cost		Labour Cost		Total			
A4 :				0.00		0.00		0.00			
Root Cause				Scope & Plan For Horizontal Deployment :							
				Equipmnet			Target		Status		
Date : 05/07/2016											
Registered By : Mr. B R Kangre											
Manager's Sign : -											
----- Bajaj Auto Ltd. (Fabrication) -----											