

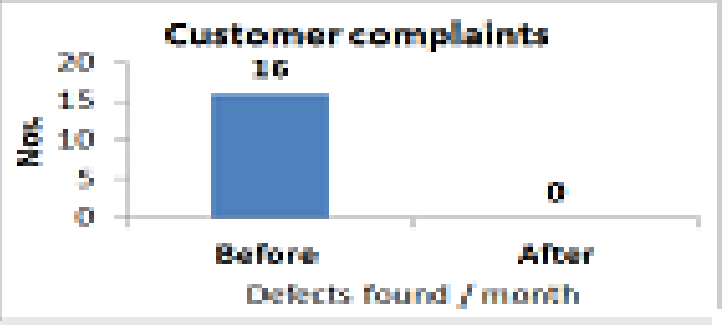
	Equipment :	Full Frame Assly	Loss Type :	Defect Loss							KAIZEN IDEA SHEET  Kaizen ID : 2930
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	K1	Type :								
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : Welding								
Kaizen Theme: To Prevent the defect due to welding Spatter inside the Engine hanger tube.			Idea : Operation transfer from Manual to Auto.								
Problem / Present Status		Counter Measure		Benchmark :		89					
Centre stand Bkt. Pin hole inspected by visual checking as well as reaming was manual so problem increased and customer complaint also increased.		Two cylinder added with conical shape pins on RFO checking Fixture		Target :		0					
				Start :		25/09/2016		Finished :		05/08/2016	
				Note :							
				Team Members :							
				1. KM Badgujar		2. SP Lakhole					
3. SB Thite		4. VR Pande									
5.		6.									
Benefits											
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 :		No defect observed after implementation of Kaizen		What To Do : Check Point Added in Fixture Check Sheet							
A1 :				How To Do : Monitor by Fixture Maintenance Auditor							
W2 :				Frequency : Daily							
A2 :				Cost Incurred For Making Kaizen :							
W3 :				Material Cost		Labour Cost		Total			
A3 :				2500.00		500.00		3000.00			
W4 :				Scope & Plan For Horizontal Deployment :							
A4 :				Equipmnet		Target		Status			
Root Cause											
Date : 04/10/2016											
Registered By : Mrs. Y Y Borude											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											