

	Equipment :	Forward full welding manual.	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2931
	Department :	QA	Result :	N	P	Q	C	D	S	M	
	Cell :	Boxer-S B line	Type :								
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : Forward assly full welding								
Kaizen Theme: To reduce IHR of hidden joint welding missing in CTB frame.			Idea :								
Problem / Present Status		Counter Measure		Benchmark :		2					
				Target :		0					
				Start :		29/09/2016		Finished :		01/10/2016	
				Note :		Guideline to operator					
				Team Members :							
				1. Nikhade.M.L			2. Mujawar A.I				
				3. Saraf V.V			4. Salunke P.A				
				5. Dukare Kishor			6. Kathar Nikhil				
				Benefits							
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :				What To Do :							
				How To Do :							
				Frequency :							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
2500.00		500.00		3000.00							
Root Cause				Scope & Plan For Horizontal Deployment :							
				Equipmnet		Target		Status			
Date : 04/10/2016											
Registered By : Mr. D S Lade											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											