

	Equipment :	Full Frame Assly	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2932
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	K1	Type :								
Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation :								
Kaizen Theme: To Prevent the defect due to welding Spatter inside the Engine hanger tube.			Idea :								
Problem / Present Status		Counter Measure			Benchmark :						
					Target :						
					Start : 01/08/2016		Finished : 05/08/2016				
					Note :						
					Team Members :						
					1.		2.				
					3.		4.				
					5.		6.				
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : A1 : W2 : A2 : W3 : A3 : W4 : A4 :					What To Do :						
					How To Do :						
					Frequency :						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
									0		
					Scope & Plan For Horizontal Deployment :						
Root Cause					Equipmnet		Target		Status		
Date : 28/08/2016											
Registered By : Mrs. Y Y Borude											
Manager's Sign :											
----- Bajaj Auto Ltd. (Fabrication) -----											