

	Equipment :	Full Frame Assly	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2933
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	K1	Type :								
Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation : Welding								
Kaizen Theme: To Prevent the defect due to welding Spatter			Idea :								
Problem / Present Status		Counter Measure			Benchmark :		89				
Side stand bkt spatter inside sensor hole					Target :		0				
					Start :		01/07/2016		Finished :		05/07/2016
					Note :						
					Team Members :						
					1. KM Badgujar			2. SP Lakhole			
					3. SB Thite			4. VR Pande			
					5.			6.			
					Benefits						
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Side stand bkt spatter inside sensor hole A1 : Eng. hanger Bush open at full Welding W2 : Why Eng. hanger Bush open at full Welding ? A2 : During inner weld run of side stand bkt spatter goes inside sensor hole. W3 : Why During inner weld run of side stand bkt spatter goes inside sensor hole. ? A3 : W4 : A4 :					What To Do :						
					How To Do :						
					Frequency :						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
					Scope & Plan For Horizontal Deployment :						
Root Cause					Equipmnet		Target		Status		
Date : 30/07/2016											
Registered By : Mrs. Y Y Borude											
Manager's Sign : Mr. D T RANE											
----- Bajaj Auto Ltd. (Fabrication) -----											