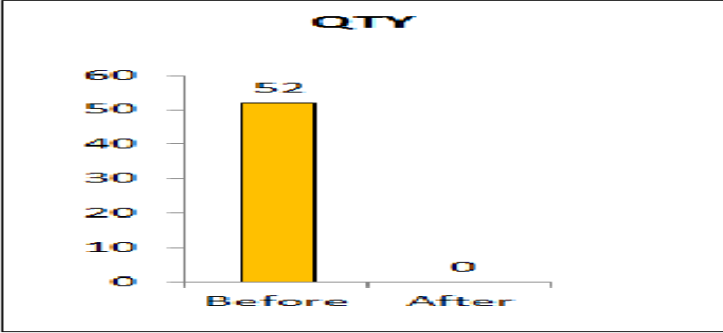


	Equipment :	Full Frame Assly	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2934
	Department :	Production	Result :	N	P	Q	C	D	S	M	
	Cell :	K1	Type :								
Unit Name : 112236 - BADVE ENGINEERING LIMITED. (2 Wh Waluj), Aurangabad			Operation : full frame								
Kaizen Theme: To Prevent the defect due to welding Spatter			Idea : 100% Inspection with add-on gauge for detection of spatter.								
Problem / Present Status		Counter Measure			Benchmark :		52				
Swing arm assembly not fitted due to spatter on pivot face					Target :		0				
Start :					03/09/2016		Finished :		09/09/2016		
Note :											
Team Members :											
1. KM Badgujar					2. SP Lakhole						
3. SB Thite		4. S.V.Gaikwad									
5.		6.									
Benefits											
S		Safety improved Nos 0.00									
Why Why Analysis :		Result :			Kaizen Sustenance :						
W1 : Why spatter inside swing arm ? A1 : Swing arm assembly not fitted due to spatter on pivot face W2 : Why Swing arm assembly not fitted due to spatter on pivot face ? A2 : Spatter on swing arm pivot face due to less area for weld. W3 : Why Spatter on swing arm pivot face due to less area for weld. ? A3 : W4 : Why ? A4 :		Inhouse rejection reduced			What To Do : Point Added in Inward JH Check sheet						
					How To Do : Daily JH						
					Frequency : Daily						
					Cost Incurred For Making Kaizen :						
					Material Cost		Labour Cost		Total		
					0.00		0.00		0.00		
Root Cause Spatter on swing arm pivot face due to less area for weld.					Scope & Plan For Horizontal Deployment :						
Date : 29/09/2016					Equipmnet		Target		Status		
Registered By : Mrs. Y Y Borude											
Manager's Sign : Mr. D T RANE											
----- Bajaj Auto Ltd. (Fabrication) -----											