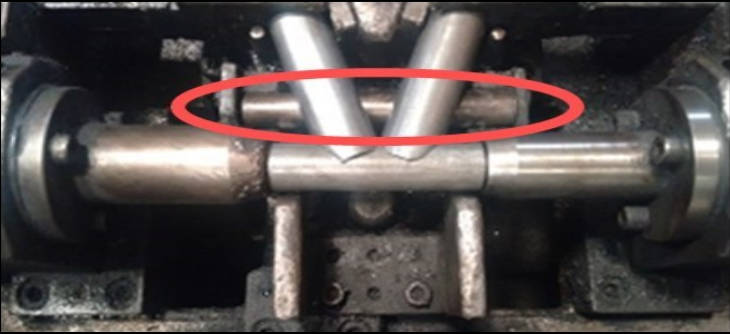
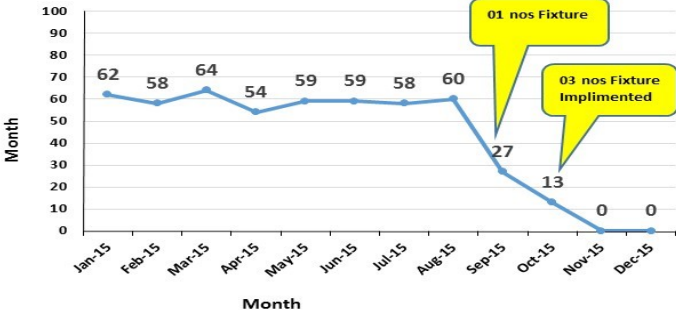


	Equipment :	Robot	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2935		
	Department :	Quality	Result :	N	P	Q	C	D	S	M			
	Cell :	Robotic	Type :										
Unit Name : 100048 - Yeshshree Press Comps Pvt. Ltd, Aurangabad			Operation : Robotic Welding										
Kaizen Theme: New Design			Idea : New Design										
Problem / Present Status		Counter Measure		Benchmark :									
Top bush to stopper bar Dimn. Inconsistency in X , Y & Z – Axis		Pneumatic Cylinder Provided to Stopper Bar		Target :		0							
				Start :		20/08/2015		Finished :		20/09/2015			
				Note :									
				Team Members :									
				1. Sunil Parpelli		2. Raj Bhalekar							
				3. Devannad Bharti		4.							
5.		6.											
Benefits													
Q		Stopper Bar Not Ok Part Zero Nos 0.00											
C		Rejection Zero Rs 4000.00											
Why Why Analysis :		Result :		Kaizen Sustenance :									
W1 :		1. To Reduce the IHR		2. To Reduce the CC		What To Do : JH , PM & Poka yoke Audit							
A1 :				How To Do : Daily JH , PM & Pokayoke Audit									
W2 :				Frequency : Daily									
A2 :				Cost Incurred For Making Kaizen :									
W3 :				<table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>2000.00</td><td>0.00</td><td>2000.00</td></tr></table>				Material Cost	Labour Cost	Total	2000.00	0.00	2000.00
Material Cost	Labour Cost			Total									
2000.00	0.00	2000.00											
A3 :		Scope & Plan For Horizontal Deployment :											
W4 :		<table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td>Robot</td><td>20/10/2015</td><td>COMPLETE</td></tr></table>				Equipmnet	Target	Status	Robot	20/10/2015	COMPLETE		
Equipmnet	Target	Status											
Robot	20/10/2015	COMPLETE											
A4 :													
Root Cause													
Date : 10/10/2016													
Registered By : Mr A S Pawar													
Manager's Sign : Mr A S Pawar													
----- Bajaj Auto Ltd. (Fabrication) -----													