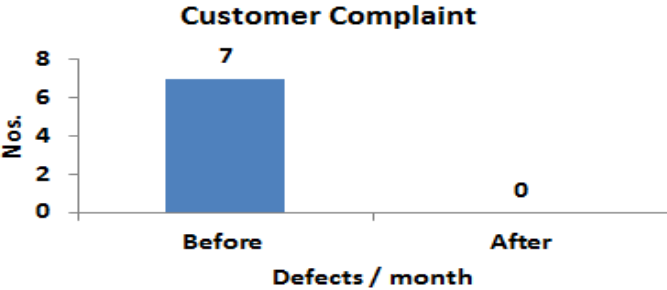


	Equipment :	RFO Rectification fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2937	
	Department :	QA	Result :	N	P	Q	C	D	S	M		
	Cell :	CT100 A	Type :									
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : Rear fender offset Rectification stage									
Kaizen Theme: To prevent customer complaint of Rear fender offset in "Z" axis.			Idea : Gauge provided for checking Rear Fender Offset in Z-axis									
Problem / Present Status		Counter Measure			Benchmark :		7					
Rear fender offset in "Z" axis of CT100 Frame .		Gauge provided for checking Rear Fender Offset in Z-axis			Target :		0					
					Start :		08/10/2016		Finished :		10/10/2016	
					Note :							
					Team Members :							
					1. Sasane V.L		2. Nikhade M.L					
3. Salunke P.A		4. Kangune										
5. Dukare Kishor		6. Kathar Nikhil										
Benefits												
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :		No Rear Fender Offset found in Z-axis			What To Do : Check Point Added in Quality Check Sheet							
A1 :					How To Do : Monitored by Quality Group Leader							
W2 :					Frequency : daily							
A2 :					Cost Incurred For Making Kaizen :							
W3 :					Material Cost							Labour Cost
A3 :					1200.00		500.00		1700.00			
W4 :					Scope & Plan For Horizontal Deployment :							
A4 :					Equipmnet		Target		Status			
Root Cause												
Date : 14/10/2016												
Registered By : Mr. D S Lade												
Manager's Sign :												
----- Bajaj Auto Ltd. (Fabrication) -----												