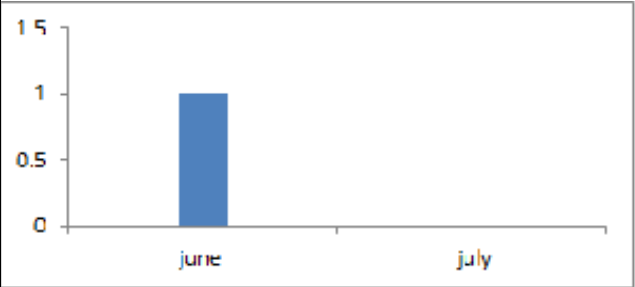


	Equipment :	Forward assly 3rd. (Swing Arm)	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2938	
	Department :	QA	Result :	N	P	Q	C	D	S	M		
	Cell :	Discover.125 H (NEW)	Type :									
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : Swing Arm Full Welding Fixture									
Kaizen Theme: To prevent customer complaint of spatters on swing arm bkt outer in Discover.125 H			Idea : Anti spatter solution applied on swing arm Bkt. before welding									
Problem / Present Status		Counter Measure			Benchmark :		12					
Spatter On Swing Arm Bkt. In Discover 125.		Anti spatter solution applied on swing arm Bkt. before welding			Target :		0					
					Start :		09/10/2016		Finished :		11/10/2016	
					Note :							
					Team Members :							
					1. Nikhade.M.L		2. Mujawar A.I					
3. Gaikwad S		4. Tayde R D										
5. Dukare Kishor		6. Kathar Nikhil										
Benefits												
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :		No spatter found on swing arm bkt. after full welding.			What To Do : Daily check record JH/ Kaizen Audit.							
A1 :					How To Do : JH / Kaizen Auditor.							
W2 :												
A2 :												
W3 :												
A3 :					Frequency : daily							
W4 :					Cost Incurred For Making Kaizen :							
A4 :					Material Cost		Labour Cost		Total			
					1000.00		450.00		1450.00			
Root Cause					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			
Date : 14/10/2016												
Registered By : Mr. D S Lade												
Manager's Sign :												
----- Bajaj Auto Ltd. (Fabrication) -----												