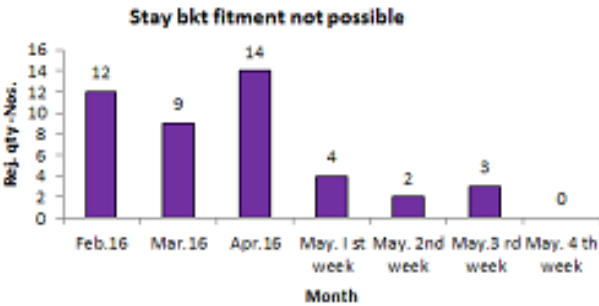


	Equipment :	Stay bkt full welding on Robot.	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2939	
	Department :	QA	Result :	N	P	Q	C	D	S	M		
	Cell :	Discover.125 H (NEW)	Type :									
Unit Name : 112933 - Metalman Auto Pvt Ltd., Aurangabad			Operation : Stay Bkt. Full Welding Fixture									
Kaizen Theme: To prevent customer complaint of stay bkt position wrong in Discover.125 H			Idea : Arresting stopper provided for avoid the bkt fitment position wrong									
Problem / Present Status		Counter Measure			Benchmark :		9					
Stay Bkt. Position Welding in Wrong/reversed Position		Arresting stopper provided for avoid the bkt fitment position wrong			Target :		0					
					Start :		11/10/2016		Finished :		12/10/2016	
					Note :							
					Team Members :							
					1. Nikhade.M.L		2. Sasane V.L					
		3. Kunjarwad		4. Nikhil Kathar								
		5. Shinde		6. Kishor Dukare								
		Benefits										
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 :		No Wrong position found in Bkt. Mounting after full welding.			What To Do : Daily check record JH/ Kaizen Audit.							
A1 :					How To Do : JH / Kaizen Auditor.							
W2 :					Frequency : Daily.							
A2 :					Cost Incurred For Making Kaizen :							
W3 :					Material Cost		Labour Cost		Total			
A3 :					200.00		300.00		500.00			
W4 :					Scope & Plan For Horizontal Deployment :							
A4 :					Equipmnet		Target		Status			
Root Cause												
Date : 14/10/2016												
Registered By : Mr. D S Lade												
Manager's Sign :												
----- Bajaj Auto Ltd. (Fabrication) -----												