
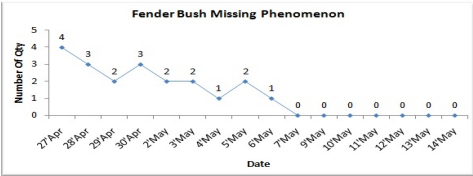
	Equipment :	SPM	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2940	
	Department :	Quality	Result :	N	P	Q	C	D	S	M		
	Cell :	Zone-I	Type :									
Unit Name : 107851 - AUTOCOMP CORPORATION PANSE PVT LTD, Pune			Operation : Welding									
Kaizen Theme: To eliminate defect of Fender Bush Missing in Avenger frame assly.			Idea : Add Red switch Sensor									
Problem / Present Status		Counter Measure			Benchmark :		04					
While robot welding no red switch sensor occurring fender Bush missing issue.		Provided Red switch Sensor to detect part present condition			Target :		0					
					Start :		07/05/2016		Finished :		07/05/2016	
					Note :							
					Team Members :							
					1. Mr.Shaikh S.N.		2. Mr.Prakash Ghegade					
					3. Mr.S.Y.Bhosale		4. Mr.M.S.Davare					
5. Mr.A.J.Doke		6.										
Benefits												
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Fender Bush missing A1 : Operator negligence W2 : Why Operator negligence ? A2 : No provision for Detection of part present condition W3 : Why No provision for Detection of part present condition ? A3 : As per design no provision for Detection of part present condition ? W4 : Why As per design no provision for Detection of part present condition ? ? A4 :		1) Eliminate defect phenomena of Fender bush missing 2) Zero PPM			What To Do : To check red switch working or not							
					How To Do : Pokayoka Check Sheet Audit							
					Frequency : Daily							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
					0.00		0.00		0.00			
					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			
Root Cause As per design no provision for Detection of part present condition ?												
Date : 18/10/2016												
Registered By : Mr. Muthe												
Manager's Sign : Mr. P. M. Awasarikar												
----- Bajaj Auto Ltd. (Fabrication) -----												