

	Equipment :	F-40 Robotic Stage	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2941												
	Department :	Quality	Result :		N	P	Q	C	D	S	M													
	Cell :	Zone-II	Type :																					
Unit Name :			107851 - AUTOCOMP CORPORATION PANSE PVT LTD, Pune			Operation :							Welding											
Kaizen Theme:			To eliminate defect of Spatter on Head Pipe in avenger frame assly.			Idea :							Pneumatic masking guard provided on head pipe.											
Problem / Present Status			Counter Measure			Benchmark :		4																
There will be no masking provision on head pipe therefore at the time of welding joint weld spatter generated on head pipe number punching area.			Pneumatic masking guard provided on fix avoided spatter fouts on head pipe			Target :		0																
						Start :		02/06/2016		Finished :		02/06/2016												
						Note :																		
						Team Members :																		
						1. Mr.Shaikh S.N.				2. Mr.Prakash Ghegade														
						3. Mr.S.Y.Bhosale				4. Mr.A.J.Doke														
						5. Mr.Taranjeet Singh				6.														
						Benefits																		
Why Why Analysis :			Result :			Kaizen Sustenance :																		
W1 : Why Welding spatter on head pipe. ? A1 : Short distance between Head pipe to LH/RH Pipe weld run W2 : Why Short distance between Head pipe to LH/RH Pipe weld run ? A2 : Head Pipe area open while welding run W3 : Why Head Pipe area open while welding run ? A3 : No masking provision W4 : Why No masking provision ? A4 :			1) Eliminate defect phenomena of Head pipe spatter 2)Improve COPQ 3)Zero PPM 			What To Do : How To Do : Frequency : Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table> Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3"></td> </tr> </table>							Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																						
0.00	0.00	0.00																						
Equipmnet	Target	Status																						
Root Cause																								
No masking provision																								
Date :			19/10/2016																					
Registered By :			Mr. Muthe																					
Manager's Sign :			Mr. P. M. Awasarikar																					
----- Bajaj Auto Ltd. (Fabrication) -----																								