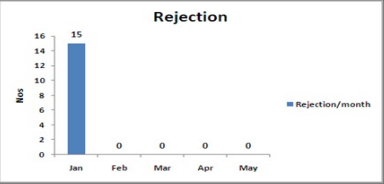


	Equipment :	(body B insertion & BKT full welding)	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2944											
	Department :	quality	Result :	N	P	Q	C	D	S	M												
	Cell :	k2 silencer	Type :																			
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : C-20 A Welding																			
Kaizen Theme: to reduce IHR			Idea : To develop Pokayoke logic																			
Problem / Present Status		Counter Measure			Benchmark :		15 NOS															
at the stage C-20 A body B insertion alignment shift due to operator mistake .monthly 15 job rejected.		We made interlocking sequence operation when first operation complete ok then only second operation.			Target :		Zero															
					Start :		14/09/2016		Finished : 20/10/2016													
					Note :																	
					Team Members :																	
					1. Uday Patil		2. Dhiraj Mahajan															
					3. Netaji Landge		4.															
					5.		6.															
					Benefits																	
					P		PRODUCTION INCREASED Nos 15.00															
Why Why Analysis :		Result :			Kaizen Sustenance :																	
W1 : Why at the stage C-20 A body B insertion alignment shift due to operator mistake .monthly 15 job rejected. ? A1 : Rejection High W2 : Why Rejection High ? A2 : Body B insertion alignment shift W3 : Why Body B insertion alignment shift ? A3 : Pokayoke is only for 1 st operation not for 2 nd W4 : Why Pokayoke is only for 1 st operation not for 2 nd ? A4 :		Reduce IHR From 15 nos to Zero 			What To Do : How To Do : Frequency : Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>						Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																				
0.00	0.00	0.00																				
Equipmnet	Target	Status																				
Root Cause Pokayoke is only for 1 st operation not for 2 nd																						
Date : 20/10/2016																						
Registered By : Mr. D M Sonawane																						
Manager's Sign : Mr. Arun Gawali																						
----- Bajaj Auto Ltd. (Fabrication) -----																						