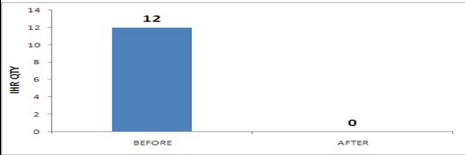


	Equipment :	Robotic Welding	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2945
	Department :	quality	Result :	N	P	Q	C	D	S	M	
	Cell :	K2/K3 Frame	Type :								
Unit Name : 100428 - BADVE AUTOCOMPS PVT LTD, Pune			Operation : F-170-A stages								
Kaizen Theme: On K3 line F-70 stage k2/k3 frame Starter relay bkt missing			Idea : Checking block provide to starter relay bkt on fender offset gauge								
Problem / Present Status		Counter Measure		Benchmark :		12 nos					
On K3 line F-70 stage k2/k3 frame Starter relay bkt missing		Starter relay bkt location block provided resting pad to avoid chance of bkt missing & F-126 stage on limit switch provided to starter relay bkt.		Target :		ZERO					
				Start :		17/09/2016		Finished :		20/10/2016	
				Note :							
				Team Members :							
				1. Mr.R.R.Chaudhari				2. Mr.Javed Saikh			
				3. Mr.Nilesh chopade				4.			
				5.				6.			
				Benefits							
				P		production increased Nos 12.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why To Eliminate the IHR of Starter relay bkt missing bkt missing. ? A1 : K2/K3 frame starter relay bkt missing W2 : Why K2/K3 frame starter relay bkt missing ? A2 : Sterter relay bkt no checking provision W3 : Why Sterter relay bkt no checking provision ? A3 : No checking provision for starter relay bkt W4 : Why No checking provision for starter relay bkt ? A4 :		To Eliminate the IHR of Starter relay bkt. 		What To Do : pokayoke check sheet How To Do : audit by pokayoke check sheet Frequency : daliy							
Root Cause No checking provision for starter relay bkt				Cost Incurred For Making Kaizen :							
Date : 20/10/2016				Material Cost		Labour Cost		Total			
Registered By : Mr. D M Sonawane				0.00		0.00		0.00			
Manager's Sign : Mr. Arun Gawali				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
----- Bajaj Auto Ltd. (Fabrication) -----											