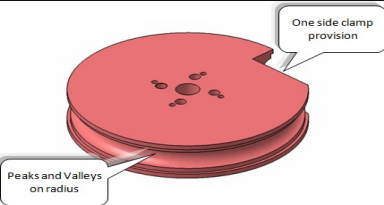

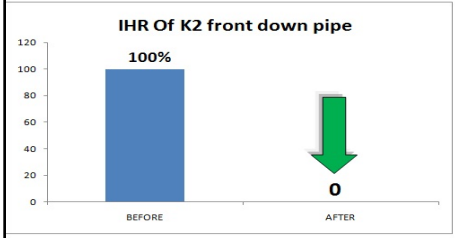
	<b>Equipment :</b>	Riveting	<b>Loss Type :</b>	Defect Loss							<b>KAIZEN IDEA SHEET</b>  <b>Kaizen ID : 2946</b>						
	<b>Department :</b>	Tool Maint.	<b>Result :</b>	N	P	Q	C	D	S	M							
	<b>Cell :</b>	K2-K3 FRAME	<b>Type :</b>														
<b>Unit Name :</b> 100428 - BADVE AUTOCOMPS PVT LTD, Pune			<b>Operation :</b> Riveting														
<b>Kaizen Theme:</b> To eliminate the IHR of K2/K3 front down pipe and Increase life of bending pully			<b>Idea :</b> To provide lapping on bending radius and to provide additional clamp on other side of pully.														
<b>Problem / Present Status</b>			<b>Counter Measure</b>			<b>Benchmark :</b>		100%									
Old bending pully consist of peaks and valleys which causes dent marks on pipe results in rejection. We only can do bending operation on pully from on			Lapping done on old bending pully also CNC turning done, also additional clamp provide from other side.			<b>Target :</b>		Zero									
						<b>Start :</b>	20/09/2016	<b>Finished :</b>	24/09/2016								
						<b>Note :</b>											
						<b>Team Members :</b>											
						1. Mr. Mane S. S.			2. Mr. Tajne Rahul								
						3. Mr. Amol Nighot			4.								
						5.			6.								
						<b>Benefits</b>											
						P	Productivity increased Nos 0.00										
						C	COPQ saved, Life of tool increased. Rs 0.00										
<b>Why Why Analysis :</b>			<b>Result :</b>			<b>Kaizen Sustenance :</b>											
W1 : Why Old bending pully consist of peaks and valleys which causes dent marks on pipe results in rejection. We only can do bending operation on pully from one side. ? A1 : IHR and less tool life.  W2 : Why IHR and less tool life. ? A2 : Pully consist of Peaks and Valleys on bending radius. W3 : Why Pully consist of Peaks and Valleys on bending radius. ? A3 : No lapping process done on pully bending radius. W4 : Why No lapping process done on pully bending radius. ? A4 :			front down pipe IHR 100% eliminated  			What To Do : Check point added in PM check sheet.  How To Do : Check point added in PM check sheet.  Frequency : WEEKLY											
<b>Root Cause</b>						<b>Cost Incurred For Making Kaizen :</b> <table border="1"> <tr> <th>Material Cost</th> <th>Labour Cost</th> <th>Total</th> </tr> <tr> <td>6500.00</td> <td>500.00</td> <td>7000.00</td> </tr> </table>						Material Cost	Labour Cost	Total	6500.00	500.00	7000.00
Material Cost	Labour Cost	Total															
6500.00	500.00	7000.00															
<b>Date :</b> 22/10/2016 <b>Registered By :</b> Mr. D M Sonawane <b>Manager's Sign :</b> Mr. Arun Gawali						<b>Scope &amp; Plan For Horizontal Deployment :</b> <table border="1"> <tr> <th>Equipmnet</th> <th>Target</th> <th>Status</th> </tr> <tr> <td>K2 Centre pipe</td> <td>03/10/2016</td> <td>COMPLETE</td> </tr> </table>						Equipmnet	Target	Status	K2 Centre pipe	03/10/2016	COMPLETE
Equipmnet	Target	Status															
K2 Centre pipe	03/10/2016	COMPLETE															
----- Bajaj Auto Ltd. (Fabrication) -----																	