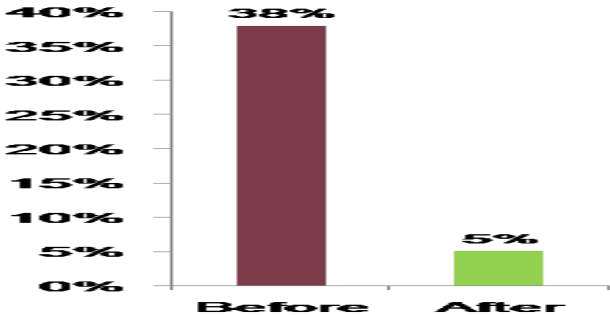
	Equipment :	Welding Fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET  Kaizen ID : 2948												
	Department :	Quality	Result :	N	P	Q	C	D	S	M													
	Cell :	Welding asly	Type :																				
Unit Name : 105139 - KESHARDEEP PRESSINGS, Aurangabad			Operation : Stud welding																				
Kaizen Theme: To prevent spatter on Chain Adjuster			Idea : Close gap between stud and Clamp																				
Problem / Present Status		Counter Measure		Benchmark :		-																	
Chain Adjuster- Spatter on bolt thread		Gap between stus and Clamp closed by providing bakelite plate with clamp		Target :		-																	
				Start :		05/09/2016		Finished :		10/09/2016													
				Note :																			
				Team Members :																			
				1. Mr Rajhans				2. Mr Marodkar															
				3.				4.															
				5.				6.															
				Benefits																			
Why Why Analysis :		Result :		Kaizen Sustenance :																			
W1 : Why Chain adjuster stud portion remain open while welding causing spatter on stud ? A1 : Bolt thread area open  W2 : Why Bolt thread area open ?  A2 : Gap between two stud remain open after clamp  W3 : Why Gap between two stud remain open after clamp ?  A3 :  W4 :  A4 :		Customer complaint eliminated  		What To Do : Check clamp with bakelite plate  How To Do : Point added in pm check aheet  Frequency : weekly  Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>0.00</td><td>0.00</td><td>0.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>								Material Cost	Labour Cost	Total	0.00	0.00	0.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
0.00	0.00	0.00																					
Equipmnet	Target	Status																					
Root Cause Gap between two stud remain open after clamp																							
Date : 10/10/2016																							
Registered By : Mr. Santosh Bramhat																							
Manager's Sign : Mr. Pratik Kankariya																							
----- Bajaj Auto Ltd. (Fabrication) -----																							