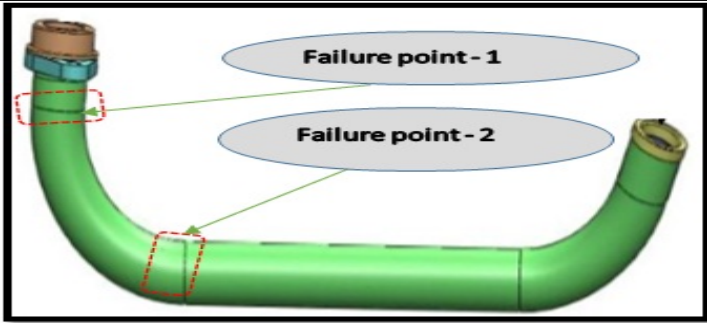
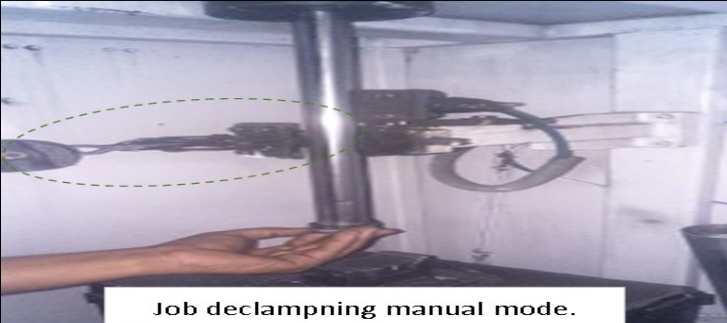
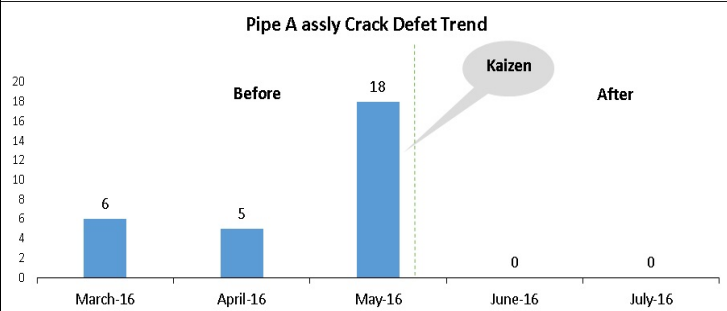


	Equipment :	Shot Filling M/C	Loss Type :	Defect Loss							KAIZEN IDEA SHEET				
	Department :	QA	Result :	N	P	Q	C	D	S	M					
	Cell :	Silencer	Type :									Kaizen ID : 2949			
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : Shot filling												
Kaizen Theme: To eliminate the customer complaint (Field failure) - Inner pipe crack in Pipe A assly in silencer B			Idea : Job declampning should be manual mode.												
Problem / Present Status		Counter Measure			Benchmark :		0								
Inner pipe crack in Pipe A assly in silencer B104D.		Job declampning should be manual mode.			Target :		0								
		 Job declampning manual mode.			Start :		12/09/2016		Finished :		12/09/2016				
					Note :		*****								
					Team Members :										
Why Why Analysis : W1 : Why Inner pipe crack in Pipe A assly in silencer B104D. ? A1 : inner pipe ovality get more in CNC Pipe bending m/c W2 : Why inner pipe ovality get more in CNC Pipe bending m/c ? A2 : Shot filling less W3 : Why Shot filling less ? A3 : After shot filling job fall down W4 : Why After shot filling job fall down ? A4 : Job delampning mode in Auto		Result : Pipe A Crack Defects Zero 			Kaizen Sustenance :										
					What To Do :										
					How To Do :										
					Frequency :										
					Cost Incurred For Making Kaizen :										
Scope & Plan For Horizontal Deployment :															
Root Cause		Job delampning mode in Auto			Material Cost		Labour Cost		Total						
Date : 12/09/2016					5000.00		2000.00		7000.00						
Registered By : Mr. Sanjeev Kumar					Equipment							Target		Status	
Manager's Sign : MR Ajendra Giri															
----- Bajaj Auto Ltd. (Fabrication) -----															