Accordance To Eliminate defect of Engine Mtg Lower Bkt miss match in averager frame assly. Idea : Strong Mounting with 4 Boits and 2 Dowels. 12	S DA IA I	Equipment :	F-80A/F-90B		Loss Type :	t Lc	oss			KAIZEN IDEA SHEET							
California		Department :	Quality	Result :	N		P Q	С	D	S	М	1					
Salzen Theme: To Eliminate defect of Engine Mig Lower Bit miss match in averager frame assly. Idea : Strong Mounting With 1 Bolts and 2 Dowels	Cell: Zone-III			Type:										Ka	aizen ID : 2950		
Problem / Present Status Counter Measure New block design may on 4 bolts and 2 dowels Target: Target: Target: Target: Start: Oxf00e2016 Finished: Oxf00e2016 Finished: Oxf00e2016 Team Members: 1. Mr. Shalkh S.N. 2. Mr. Analab Doke S.S. 6. Benefits Q. 1) Eliminate defect phenomena of Engine Mig. Lower Bit mismatch (A) Eliminate defect phenomena of Engine Mig. Lower Bit mismatch 2. Engine Mig. But Lower used in shift condition 72. Why Prajne Mig. Bit Lower used in shift condition 72. Why Prajne Mig. Bit Lower used in shift condition 73. Block Mig on 2 bolt & 2 dowels 74. Why Prajne Mig. Bit Lower Locating block get loose frequently 73. Block Mig on 2 bolt & 2 dowels Registered By: Mr. Why Pragne Mig. Bit Lower Locating block get loose frequently 74. Why Prajne Mig. Bit Lower Locating block get loose frequently 75. Why Prajne Mig. Bit Lower Locating block get loose frequently 76. Why Prajne Mig. Bit Lower Locating block get loose frequently 77. Why Prajne Mig. Bit Lower Locating block get loose frequently 78. Why Engine Mig. Bit Lower Locating block get loose frequently 79. Why Prajne Mig. Bit Lower Locating block get loose frequently 79. Why Prajne Mig. Bit Lower Locating block get loose frequently 79. Block Mig on 2 bolt & 2 dowels Prajne Mig. Mig. Mig. Mig. Mig. Mig. Mig. Mig.	Unit Name: 107851 - AUTOCOMP CORPORATION PANSE PVT LTD, Pune Operation: Welding																
Lacesting Block Of Engine Mounting Lower Bracket LH/RH get loose requently resulting in Bracket Mamatich August Continue Cont	Kaizen Theme: To Eliminate defect of Engine Mtg Lower Bkt miss match in avenger frame assly. Idea: Strong Mounting with 4 Bolts and 2 Dowels.																
Start 04/08/2016 Finished 04/08/2016 Start	Problem / Present Status			Counter Measure					Benchn	Benchmark: 12							
Start :	Locating Block Of Engine Mounting Lower Bracket LH/RH get loose			New block design mtg on 4 bolts and 2 dowels						Target: 0				0			
Team Members: 1. Mr. Shakins S. N. 2. Mr. Anata Doke 1. Mr. Prakash Ghegade 5. G. 8enefits Q 1) Eliminate defect phenomena of Engine Mtg Lower Bkt mismatch Nos 0.00 Why Why Analysis: W1: Why Engine Mtg Lower Bkt mismatch? 1) Eliminate defect phenomena of Engine Mtg Lower Bkt mismatch Nos 0.00 What To Do: To started daily JH & Weekly V-7 What To Do: To started daily JH & Weekly V-7 What To Do: To started daily JH & Weekly V-7 What To Do: To started daily JH & Weekly V-7 What To Do: Use of Instrument & Check sheet. W1: Why Engine Mtg Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose freque	magasing resonant mismaton									Start :	Start : 04/08/2016			Finished :	04/08/2016		
1	14			14					Note:								
3. Mr. S.Y. Bhosaile 4. Mr. Prakash Ghegade 5. 6. 8. 8. 8. 8. 8. 8. 8. 8. 8. 8. 8. 8. 8.	12			12					Team Members :								
Second Cause Seco	10			10						1. Mr.Shaikh S.N.					2. Mr.Anata Doke		
Benefits Part Part	8			8						3. Mr.S.Y.Bhosale					4. Mr.Prakash Ghegade		
Result: Wit: Why Engine Mtg Lower Bkt mismatch? At: Engine Mtg Bkt lower weld in shift condition W2: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Block Mtg on 2 bolt & 2 dowels W4: W3: W3: W3: W3: W3: W3: W3: W3: W4: W4: W4: W4: W4: W4: W4: W4: W4: W4	6		6					5.	5.				6.				
Nos 0.00	4		4														
## Result: Result: Result: Skizen Sustenance: What To Do: To started daily JH & Weekly V-7			0														
Why Why Analysis: W1: Why Engine Mtg Lower Bkt mismatch? A1: Engine Mtg Bkt lower weld in shift condition W2: Why Engine Mtg Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently? A3: Elock Mtg on 2 bolt & 2 dowels W4: Why Block Mtg on 2 bolt & 2 dowels A4: A6: A7: A8: A8: A8: A8: A8: A8: A8		efore	After														
## With Engine Mig Date were flat mismatch? At : Engine Mig Bat lower weld in shift condition? A2 : Engine Mig Bat lower weld in shift condition? A2 : Engine Mig Bat Lower Locating block get loose frequently? A3 : Block Mig on 2 bolt & 2 dowels A4 : Why Block Mig on 2 bolt & 2 dowels A4 : A1 : A1 ** **Reduce IHR** **Inimitate defect phenomena of Engine Mig Lower Bkt mismatch?										Kaizen Sustenance :							
W2: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently W4: Why Block Mtg on 2 bolt & 2 dowels W4: Why Block Mtg on 2 bolt & 2 dowels P44: W5: W6: W6: W6: W6: W6: W6: W6	W1 : Why Engine Mtg Lower Bkt mismatch ?			Eliminate defect phenomena of Engine Mtg Lower Bkt mismatch													
A2: Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently? A3: Block Mtg on 2 bolt & 2 dowels W4: Why Block Mtg on 2 bolt & 2 dowels ? A4: Material Cost Labour Cost Total 0.00 0.00 0.00 Scope & Plan For Horizontal Deployment: Equipmnet Target Status Block Mtg on 2 bolt & 2 dowels Date: 14/11/2016 Registered By: Mr. Muthe Manager's Sign: Mr. P. M. Awasarikar	A1 : Engine Mtg Bkt lower	weld in shift condition	2) Reduce IHR														
A2: Engine Mtg. Bkt Lower Locating block get loose frequently W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently? A3: Block Mtg on 2 bolt & 2 dowels W4: Why Block Mtg on 2 bolt & 2 dowels A4: A4: Before The Transport Total O.00 O.00 O.00 Scope & Plan For Horizontal Deployment: Equipmnet Target Status Block Mtg on 2 bolt & 2 dowels W6: W6: W6: W6: W6: W7: W7: W8: W7: W8: W8: W8: W8	W2: Why Engine Mtg Bkt lower weld in shift condition?									How To Do : Use of Instrument & Check sheet.							
M3 : Why Engine Mtg. Bkt Lower Locating block get loose frequently? A3 : Block Mtg on 2 bolt & 2 dowels W4 : Why Block Mtg on 2 bolt & 2 dowels ? A4 : Material Cost	A2: Engine Mtg. Bkt Lower Locating block get loose frequently			14													
W4 : Why Block Mtg on 2 bolt & 2 dowels ? A4 : Material Cost	W3: Why Engine Mtg. Bkt Lower Locating block get loose frequently?			12	12												
Cost Incurred For Making Kaizen: Material Cost	A3 : Block Mtg on 2 bolt & 2 dowels			10					Frequer	Frequency : Daily JH & Weekly V-7 .							
Material Cost Labour Cost Total 0.00 0.00 Scope & Plan For Horizontal Deployment: Equipmet Target Status Date: 14/11/2016 Registered By: Mr. Muthe Manager's Sign: Mr. P. M. Awasarikar	W4 : Why Block Mtg on 2 bolt & 2 dowels								Cost Inc	Cost Incurred For Making Kaizen :							
Root Cause Block Mtg on 2 bolt & 2 dowels Date: 14/11/2016 Registered By: Mr. Muthe Manager's Sign: Mr. P. M. Awasarikar	A4 :									М	aterial	Cost		Labo	ur Cost	Total	
Root Cause Block Mtg on 2 bolt & 2 dowels Date: 14/11/2016 Registered By: Mr. Muthe Manager's Sign: Mr. P. M. Awasarikar				2			0				0.00			(0.00	0.00	
Root Cause Block Mtg on 2 bolt & 2 dowels Date: 14/11/2016 Registered By: Mr. Muthe Manager's Sign: Mr. P. M. Awasarikar				0						Scope & Plan For Horizontal Deployment :							
Block Mtg on 2 bolt & 2 dowels Date: 14/11/2016 Registered By: Mr. Muthe Manager's Sign: Mr. P. M. Awasarikar	De et Oesse																
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Manager's Sign: Mr. P. M. Awasarikar																	
Dajaj Auto Liu. (Fabrication)																	
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