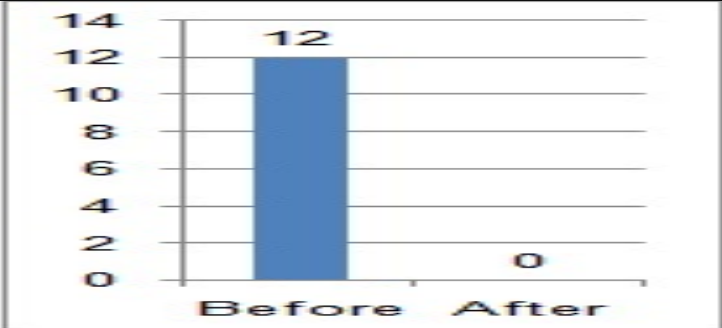
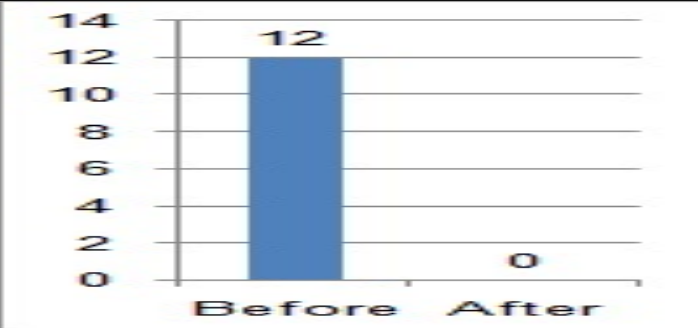
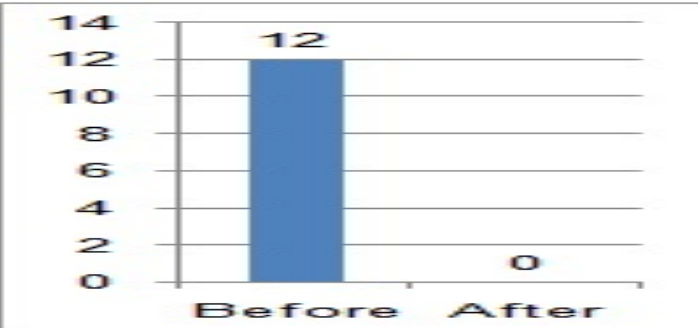
	Equipment :	F-80A/F-90B	Loss Type :	Defect Loss							<b>KAIZEN IDEA SHEET</b>  Kaizen ID : 2950						
	Department :	Quality	Result :	N	P	Q	C	D	S	M							
	Cell :	Zone-III	Type :														
Unit Name : 107851 - AUTOCOMP CORPORATION PANSE PVT LTD, Pune			Operation : Welding														
Kaizen Theme: To Eliminate defect of Engine Mtg Lower Bkt miss match in avenger frame assly.			Idea : Strong Mounting with 4 Bolts and 2 Dowels.														
Problem / Present Status			Counter Measure			Benchmark :		12									
Locating Block Of Engine Mounting Lower Bracket LH/RH get loose frequently resulting in Bracket Mismatch			New block design mtg on 4 bolts and 2 dowels			Target :		0									
						Start :		04/08/2016		Finished : 04/08/2016							
						Note :											
<b>Why Why Analysis :</b> W1 : Why Engine Mtg Lower Bkt mismatch ? A1 : Engine Mtg Bkt lower weld in shift condition W2 : Why Engine Mtg Bkt lower weld in shift condition ? A2 : Engine Mtg. Bkt Lower Locating block get loose frequently W3 : Why Engine Mtg. Bkt Lower Locating block get loose frequently ? A3 : Block Mtg on 2 bolt & 2 dowels W4 : Why Block Mtg on 2 bolt & 2 dowels ? A4 :			<b>Result :</b> 1) Eliminate defect phenomena of Engine Mtg Lower Bkt mismatch 2) Reduce IHR  			<b>Team Members :</b>											
						1. Mr.Shaikh S.N.			2. Mr.Anata Doke								
						3. Mr.S.Y.Bhosale			4. Mr.Prakash Ghegade								
						5.			6.								
<b>Root Cause</b> Block Mtg on 2 bolt & 2 dowels  Date : 14/11/2016 Registered By : Mr. Muthe Manager's Sign : Mr. P. M. Awasarikar ----- Bajaj Auto Ltd. (Fabrication) -----			<b>Benefits</b> Q 1) Eliminate defect phenomena of Engine Mtg Lower Bkt mismatch Nos 0.00			<b>Kaizen Sustenance :</b>											
						What To Do : To started daily JH & Weekly V-7											
						How To Do : Use of Instrument & Check sheet.											
						Frequency : Daily JH & Weekly V-7 .											
<b>Cost Incurred For Making Kaizen :</b>			<table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td>0.00</td> <td>0.00</td> <td>0.00</td> </tr> </table>			Material Cost	Labour Cost	Total	0.00	0.00	0.00	<b>Scope &amp; Plan For Horizontal Deployment :</b>					
						Material Cost	Labour Cost	Total									
						0.00	0.00	0.00									
Equipmnet		Target		Status													