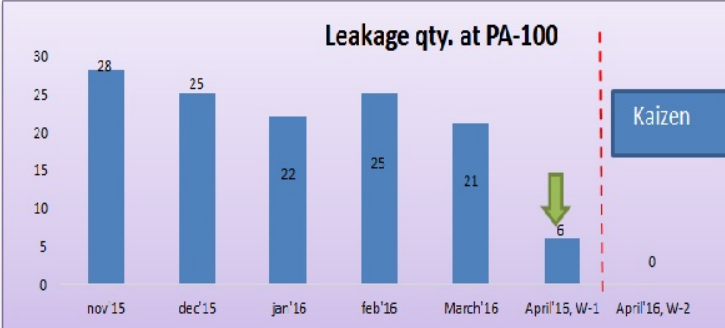


	Equipment :	fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2952	
	Department :	Quality	Result :	N	P	Q	C	D	S	M		
	Cell :	Silencer assy.line	Type :									
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : leakage testing on pipe A assy									
Kaizen Theme: To. Eliminate the Air leakage at joint pipe A and spacer pipe A			Idea : To provide a locator									
Problem / Present Status		Counter Measure			Benchmark :		0					
Welding Run shift		Provide a loacating pin to restrict and avoid the play of pipe A in Y-direction			Target :		0					
					Start :		08/04/2016		Finished :		19/04/2016	
					Note :		pa-100					
					Team Members :							
					1. Mr. Mukesh kumar		2. Mr. Sanjeev kumar					
					3. Mr. Mahesh		4. Mr. Anurag					
5. Mr. Jitendra		6. Mr. Md. Dilshad										
Benefits												
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why Leakage on pipe A assy ? A1 : Miss weld at joint pipe A and spacer pipe A W2 : Why Miss weld at joint pipe A and spacer pipe A ? A2 : Run shift on Y direction W3 : Why Run shift on Y direction ? A3 : pipe A play in Y-direction W4 : Why pipe A play in Y-direction ? A4 : No stopper provide to locate the pipe		leakage zero			What To Do : Add CTQ Audit Sheet							
					How To Do : Visual							
					Frequency : Daily							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
		110.00		350.00		460.00						
Root Cause fixture design not as per Assy					Scope & Plan For Horizontal Deployment :							
Date : 08/04/2016					Equipmnet		Target		Status			
Registered By : Mr. Sanjeev Kumar												
Manager's Sign : MR Ajendra Giri												
----- Bajaj Auto Ltd. (Fabrication) -----												