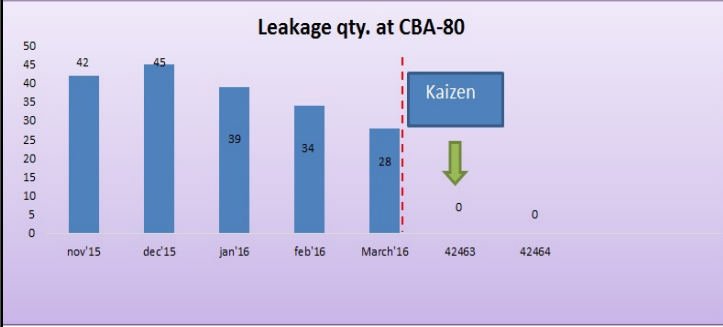


	Equipment :	fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2953	
	Department :	Quality	Result :	N	P	Q	C	D	S	M		
	Cell :	Silencer assy.line	Type :									
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : 0									
Kaizen Theme: To. Eliminate the Air leakage at joint cone body and connector pipe c			Idea : provide a new profile block									
Problem / Present Status		Counter Measure			Benchmark :		0					
Air leakage at joint cone body and connector pipe c		Provide a New profile block to proper rest of cone body			Target :		0					
					Start :		01/04/2016		Finished :		02/04/2016	
					Note :		CBA-80					
					Team Members :							
					1. Mr. Mukesh kumar			2. Mr. Sanjeev kumar				
					3. Mr. Mahesh			4. Mr. Anurag				
5. Mr. Jitendra			6. Mr. Md. Dilshad									
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why Air leakage at joint cone body and connector pipe c ? A1 : Weld burn of connector pipe C W2 : Why Weld burn of connector pipe C ? A2 : Gap observed B/W connector pipe C and cone body W3 : Why Gap observed B/W connector pipe C and cone body ? A3 : ovality found in cone body (1.3mm max) W4 : Why ovality found in cone body (1.3mm max) ? A4 : During lug cutting of round shape cone body Stretch		Leakage qty zero . at CBA-80			What To Do : Add CTQ audit Sheet							
Root Cause Gap found B/w die and part (profile not proper rest in Die)					How To Do : Visual							
Date : 01/04/2016					Frequency : daily check in two time							
Registered By : Mr. Sanjeev Kumar					Cost Incurred For Making Kaizen :							
Manager's Sign : MR Ajendra Giri					Material Cost		Labour Cost		Total			
----- Bajaj Auto Ltd. (Fabrication) -----					400.00		450.00		850.00			
					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			