
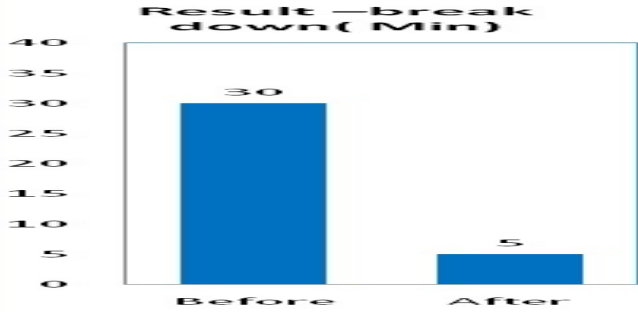


| | | | | | | | | | | | | | | |
|--|---------------------|----------------------|--|--|-------------|---|---|-----------------------|---|-------------------|---|---|-------------------------|--|
|  | Equipment : | F-40 | Loss Type : | | Defect Loss | | | | | | | KAIZEN IDEA SHEET Kaizen ID : 2954 | | |
| | Department : | Fixture Maintainance | Result : | | N | P | Q | C | D | S | M | | | |
| | Cell : | Zone-II | Type : | | | | | | | | | | | |
| Unit Name : | | | 107851 - AUTOCOMP CORPORATION PANSE PVT LTD, Pune | | | Operation : | | | | | | | Locating | |
| Kaizen Theme: | | | To minimize breakdown Time Due to Fender bush pin replacement in Avenger frame assly. | | | Idea : | | | | | | | Two piece Pin designed. | |
| Problem / Present Status | | | Counter Measure | | | Benchmark : | | 30 Min | | | | | | |
| If Fender Mtg Bush locating Pin broken it has to be replaced from Cylinder Piston as Pin is in Single Piece | | | Due to Two piece pin design only Locating Diameter can replace | | | Target : | | 5 Min | | | | | | |
| | | | | | | Start : | | 15/08/2016 | | Finished : | | 17/08/2016 | | |
| | | | | | | Note : | | | | | | | | |
| | | | | | | Team Members : | | | | | | | | |
| | | | | | | 1. Mr.Anata Doke | | | | 2. Mr.Shaikh S.N. | | | | |
| | | | | | | 3. Mr.S.Y.Bhosale | | | | 4. | | | | |
| | | | | | | 5. | | | | 6. | | | | |
| | | | | | | Benefits | | | | | | | | |
| | | | | | | P | | Reduce Line breakdown | | | | | | |
| | | | | | | | | Minutes 5.00 | | | | | | |
| | | | | | | | | | | | | | | |
| Why Why Analysis : | | | Result : | | | Kaizen Sustenance : | | | | | | | | |
| W1 : Why If Fender Mtg Bush locating Pin broken it has to be replaced from Cylinder Piston as Pin is in Single Piece ? A1 : Fender bush locating Pin Replacement Time is more W2 : Why Fender bush locating Pin Replacement Time is more ? A2 : Pin replacement only possible by disassembling the Cylinder Assy. W3 : Why Pin replacement only possible by disassembling the Cylinder Assy. ? A3 : One piece Pin design W4 : Why One piece Pin design ? A4 : | | | 1) Reduce Line breakdown 2) Reduce spare cost of pin  | | | What To Do : JH & PM How To Do : Point added in daily JH & PM check sheet. Frequency : Daily | | | | | | | | |
| Root Cause | | | | | | | | | | | | | | |
| One piece Pin design | | | | | | | | | | | | | | |
| Date : | | | 21/11/2016 | | | | | | | | | | | |
| Registered By : | | | Mr. Muthe | | | | | | | | | | | |
| Manager's Sign : | | | Mr. P. M. Awasarikar | | | | | | | | | | | |
| ----- Bajaj Auto Ltd. (Fabrication) ----- | | | | | | | | | | | | | | |