≵ BAJAJ	Equipment :	F-40				Loss Type : Defect Loss KAIZEN IDE								N IDEA	SHEET			
	Department :	Fixture Maintainance			R	Result :	N	P Q C D S		М								
Distinctly Ahead	Cell:	Zone-II							Kaizen ID : 2954					954				
Unit Name: 1078	51 - AUTOCOMP COR	PORATION PANSE PVT L	TD, Pune Operation: Locating															
Kaizen Theme: To m	inimize breakdown Tim	ne Due to Fender bush pin	replacement in Av	venger frame assly.	Idea :	Two p	iece Pi	in de	esigned	i.								
Problem / Present Status	.	Counter Measure						Benchmark: 30 Min				30 Mi						
If Fender Mtg Bush locating Pin broken it has to be replaced from Cylinder Piston as Pin is in Single Piece			Due to Two piece pin design only Locating Diameter can replace					Target: 5 Min				5 Min						
FISION AS FIN IS IN SINGLE F	riece							Start : 15/08/2016			Finished :	Finished: 17/08/2016						
							Note :				•							
								Team Members :										
								1. Mr.Anata Doke					2. Mr.Shaik	2. Mr.Shaikh S.N.				
Control Contro								3. Mr.S.Y.Bhosale					4.	4.				
							5.					6.						
STATE OF THE PERSON NAMED IN								Benefits										
									P Reduce Line breakdown									
			THE RESERVE OF THE PARTY OF THE							Minutes 5.00								
Why Why Analysis :			Result:						Kaizen Sustenance :									
W1: Why If Fender Mtg Bush locating Pin broken it has to be replaced from									What To Do : JH & PM									
Cylinder Piston as Pin is in Single Piece? A1: Fender bush locating Pin Replacement Time is more																		
W2 : Why Fender bush locating Pin Replacement Time is more ?									How To Do : Point added in daily JH & PM check sheet.									
A2 : Pin replacement only possible by disassembling the Cylinder Assy.			Result —break															
W3: Why Pin replacement only possible by disassembling the Cylinder			down(Min)															
Assy. ?			35						Frequency : Daily									
A3 : One piece Pin design W4 : Why One piece Pin design ? A4 :			2.5						Cost	Cost Incurred For Making Kaizen :								
			15							Materia	Cost	ost Labo		bour Cost	ur Cost To			
						5				0.0	0			0.00	0.00			
			0						Scon	ne & Plan	<u> </u>				<u> </u>			
							fter			Equipmnet					Target Status			
Root Cause One piece Pin design												i di pri i i c			raigot	Clarac		
One piece i in design																		
-	/2016																	
Registered By: Mr. M																		
Manager's Sign: Mr. P			<u> </u>															
Bajaj Auto Ltd.	(Fabrication)	·																