

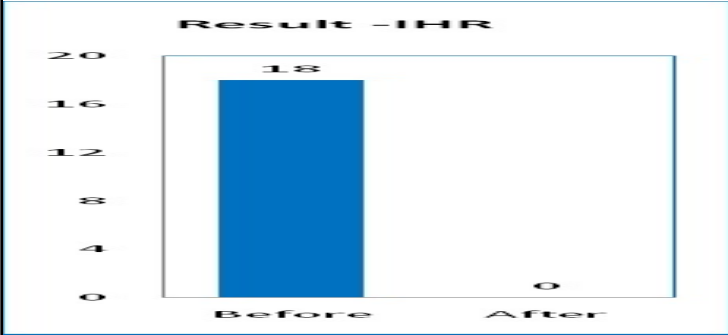
	Equipment :	F-40	Loss Type :								KAIZEN IDEA SHEET Kaizen ID : 2955						
	Department :	Fixture Maintainance	Result :	N	P	Q	C	D	S	M							
	Cell :	Zone-II	Type :														
Unit Name : 107851 - AUTOCOMP CORPORATION PANSE PVT LTD, Pune			Operation :														
Kaizen Theme: To eliminate defect of Gap Between Swing arm and Pipe LH/RH Joint in avenger frame assly.			Idea : Provide Clamping and Holding from Inside by Pneumatic Cylinder														
Problem / Present Status		Counter Measure		Benchmark :													
Gap between Pipe and Swing Arm Bkt is more		Due to Pneumatic cylinder pusher from Inside Bkt Tilting Inside avoided and Gap between pipe and Bracket eliminated		Target :													
				Start :		08/08/2016		Finished :		18/08/2016							
				Note :													
				Team Members :													
				1.		2.		3.		4.		5.		6.			
Why Why Analysis : W1 : Why To eliminate defect of Gap Between Swing arm and Pipe lh/rh Joint in avenger frame assly. ? A1 : Gap between swing arm and Pipe LH/RH W2 : Why Gap between swing arm and Pipe LH/RH ? A2 : Location of Component Only at Single point W3 : Why Location of Component Only at Single point ? A3 : Bracket gets tilted Inside as No provision of Clamping and Holding from Inside W4 : Why Bracket gets tilted Inside as No provision of Clamping and Holding from Inside ? A4 :		Result : 1. Elimination of Weld Run Burn 2. Weld Run Shift 		Kaizen Sustenance : What To Do : JH & PM How To Do : Point added in daily JH & PM check sheet. Frequency : Daily Cost Incurred For Making Kaizen : <table border="1"> <tr> <td>Material Cost</td> <td>Labour Cost</td> <td>Total</td> </tr> <tr> <td></td> <td></td> <td>0</td> </tr> </table>								Material Cost	Labour Cost	Total			0
				Material Cost	Labour Cost	Total											
						0											
Scope & Plan For Horizontal Deployment : <table border="1"> <tr> <td>Equipmnet</td> <td>Target</td> <td>Status</td> </tr> <tr> <td colspan="3"></td> </tr> </table>								Equipmnet	Target	Status							
Equipmnet	Target	Status															
Root Cause Bracket gets tilted Inside as No provision of Clamping and Holding from Inside Date : 21/11/2016 Registered By : Mr. Muthe Manager's Sign : ----- Bajaj Auto Ltd. (Fabrication) -----																	