

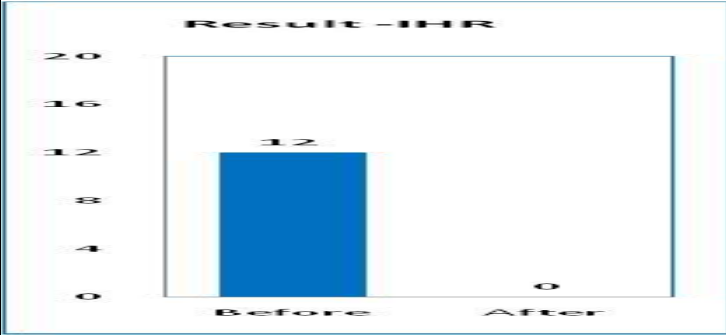
	Equipment :	F-80A/F-90B	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2956		
	Department :	Fixture Maintainance	Result :		N	P	Q	C	D	S	M			
	Cell :	Zone-II	Type :											
Unit Name :			107851 - AUTOCOMP CORPORATION PANSE PVT LTD, Pune			Operation :								
Kaizen Theme:			To eliminate defect of Engine Mtg Lower Bkt miss match in avenger frame assly			Idea :							Strong Mounting with 4 Bolts and 2 Dowels	
Problem / Present Status			Counter Measure				Benchmark :							
Locating Block Of Engine Mounting Lower Bracket LH/RH get loose Frequently resulting Bracket Mismatch.			New block design mtg on 4 bolts and 2 dowels				Target :							
							Start :		22/07/2016		Finished :		04/08/2016	
							Note :							
							Team Members :							
							1.		2.		3.		4.	
Why Why Analysis :			Result :				Kaizen Sustenance :							
W1 : Why To eliminate defect of Engine Mtg Lower Bkt miss match in avenger frame assly. ? A1 : Engine Mtg Lower Bkt mismatch W2 : Why Engine Mtg Lower Bkt mismatch ? A2 : Engine Mtg Bkt lower weld in shift condition W3 : Why Engine Mtg Bkt lower weld in shift condition ? A3 : Engine Mtg. Bkt Lower Locating block get loose Frequently W4 : Why Engine Mtg. Bkt Lower Locating block get loose Frequently ? A4 : Block Mtg on 2 bolt & 2 Dowels			1) Eliminate defect phenomena of Engine Mtg Lower Bkt mismatch 2) Reduce IHR				What To Do : JH & PM How To Do : Point added in daily JH & PM check sheet. Frequency : Daily							
Root Cause Block Mtg on 2 bolt & 2 Dowels Date : 22/11/2016 Registered By : Mr. Muthe Manager's Sign : ----- Bajaj Auto Ltd. (Fabrication) -----							Cost Incurred For Making Kaizen :							
							Material Cost		Labour Cost		Total			
											0			
							Scope & Plan For Horizontal Deployment :							
		Equipmnet		Target		Status								