S DA IA I	Equipment :	F-80A/F-90B	Loss Type :	Defect	Loss					KAIZEN IDEA SHEET							
<b>S</b> BAJAJ	Department :	Fixture Maintainance				Result :	N	Р	Q	С	D	S	М				
Distinctly Ahead	Cell:	Zone-II			Type :							Kaizen ID : 2956					
Unit Name: 1078		Operation :															
Kaizen Theme: To eli	iminate defect of Engi	ne Mtg Lower Bkt miss matc	h in avenger fran	ing with	with 4 Bolts and 2 Dowels												
Problem / Present Status	3	Counter Measure					Ве	Benchmark :									
Locating Block Of Engine Mounting Lower Bracket LH/RH get loose Frequently resulting Bracket Mismatch.			New block design mtg on 4 bolts and 2 dowels					Ta	Target :								
Frequently resulting Brack	et Mismatch.						St	<b>Start</b> : 22/07/2016		2016		Finished :	Finished: 04/08/2016				
ASSESSED TO THE PARTY OF THE PA	9 2 9 8						N	Note :									
						Te	Team Members :										
	O POR					1.	1.					2.					
493415						3.	3.					4.					
The second second		TOTAL SALES						5.	5.					6.			
								В	Benefits								
The state of	A STATE OF THE PARTY OF THE PAR	The second						C	Q 1) Eliminate defect phenomena of Engine Mtg Lower Bkt mismatch 2) Reduce IHR Nos 0.00								
		ALCONOMIC TO THE															
The state of the	The state of the s																
Why Why Analysis : W1 : Why To eliminate defect of Engine Mtg Lower Bkt miss match in			Result:  1) Eliminate defect phenomena of Engine Mtg Lower Bkt mismatch					_	Kaizen Sustenance : What To Do : JH & PM								
avenger frame assly. ?		Reduce IHR						What is bo . Sit a i w									
A1 : Engine Mtg Lower Bk																	
W2 : Why Engine Mtg Lov	ver Bkt mismatch ?							How To Do : Point added in daily JH & PM check sheet.									
A2 : Engine Mtg Bkt lower weld in shift condition			Result -IHR														
W3: Why Engine Mtg Bkt	lower weld in shift cor							Frequency : Daily									
A3: Engine Mtg. Bkt Lowe	er Locating block get	16															
W4: Why Engine Mtg. Bk	t Lower Locating bloc	12					C	ost Incu	urred I	For Ma	king K	aizen :					
A4 : Block Mtg on 2 bolt &	2 Dowels		131					Materi		terial C	I Cost		Labour Cost		Total		
			4													0	
			0	Before		o After		S	Scope & Plan For Horizontal Deployment :								
Root Cause		Belore An						Equipmnet				t		Target Status			
Block Mtg on 2 bolt & 2 Do	owels													•		•	
	/2016																
Registered By : Mr. M	iutne																
Manager's Sign :	(Fabrication)																
Dajaj Auto Liu.	(i abiication)																