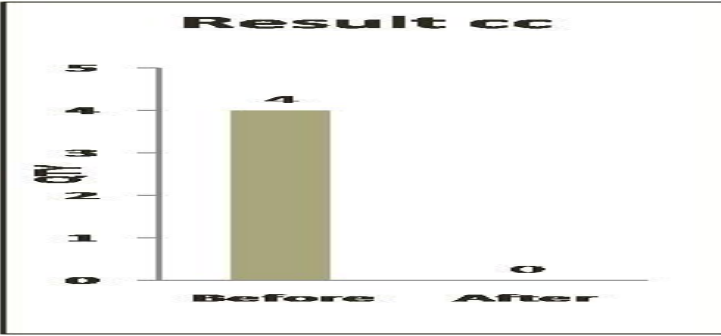


	Equipment :	Swing Arm Bkt RH SPM	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2957		
	Department :	Fixture Maintainance	Result :		N	P	Q	C	D	S	M			
	Cell :	Zone-I	Type :											
Unit Name :			107851 - AUTOCOMP CORPORATION PANSE PVT LTD, Pune			Operation :							Clamping	
Kaizen Theme:			To eliminate defect of side panel bkt RH Shift in avenger frame assly.			Idea :							Clamping provided	
Problem / Present Status			Counter Measure			Benchmark :		4						
While robot welding wire touches to bracket resulting shifting of Bracket			Toggle clamp provided in side panel bkt welding fixture			Target :		0						
						Start :		12/09/2016		Finished :		15/09/2016		
						Note :								
						Team Members :								
						1. Mr.Anata Doke				2. Mr.Shaikh S.N.				
						3.				4.				
						5.				6.				
						Benefits								
						Q		1) Eliminate defect phenomena of side panel bkt shift . 2)Improve COPQ Nos 0.00						
Why Why Analysis :			Result :			Kaizen Sustenance :								
W1 : Why To eliminate defect of side panel bkt RH Shift in avenger frame assly. ? A1 : Side panel RH bkt shift W2 : Why Side panel RH bkt shift ? A2 : Bkt shift while welding due to no clamping W3 : Why Bkt shift while welding due to no clamping ? A3 : No clamping provision to side panel bkt RH in welding fixture. W4 : Why No clamping provision to side panel bkt RH in welding fixture. ? A4 :			1) Eliminate defect phenomena of side panel bkt shift . 2)Improve COPQ 			What To Do : JH & PM How To Do : Point added in daily JH & PM check sheet. Frequency : Daily								
Root Cause						Cost Incurred For Making Kaizen :								
No clamping provision to side panel bkt RH in welding fixture.						Material Cost		Labour Cost		Total				
						0.00		0.00		0.00				
Date :			22/11/2016			Scope & Plan For Horizontal Deployment :								
Registered By :			Mr. Muthe			Equipmnet				Target		Status		
Manager's Sign :			Mr. P. M. Awasarikar											
----- Bajaj Auto Ltd. (Fabrication) -----														