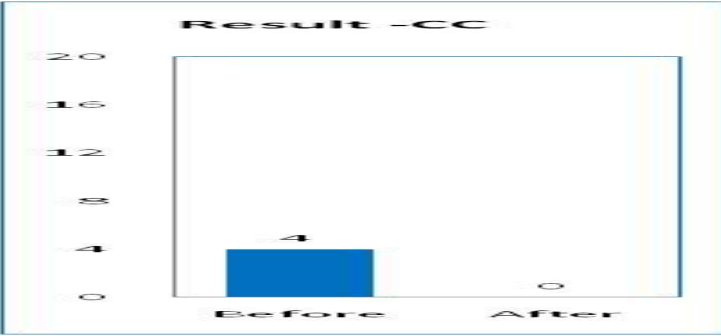


	Equipment :	F-90	Loss Type :		Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2958		
	Department :	Fixture Maintainance	Result :		N	P	Q	C	D	S	M			
	Cell :	Zone-II	Type :											
Unit Name :			107851 - AUTOCOMP CORPORATION PANSE PVT LTD, Pune			Operation :							Welding	
Kaizen Theme:			To eliminate defect of Chassis Engine rear mtg bkt Mismatch avenger frame assly.			Idea :							Provide arresting block	
Problem / Present Status			Counter Measure			Benchmark :		4						
In F- 90 Eng. mtg bush & pipe arrested block not available due to frame movement Y direction chances of bkt mismatch			By Providing Eng. mtg bush & pipe arrested block resolve issue of chassis engine rear mtg bkt mis match			Target :		0						
						Start :	10/09/2016			Finished :	11/09/2016			
						Note :								
						Team Members :								
						1. Mr.Anata Doke			2. Mr.Chavan V.M.					
						3. Mr.Ram Ambuse			4.					
						5.			6.					
						Benefits								
						Q	1) Eliminate defect phenomena of Chassis engine rear mtg bkt mismatch. 2) Zero customer complaint Nos 0.00							
Why Why Analysis :			Result :			Kaizen Sustenance :								
W1 : Why To eliminate defect of Chassis Engine rear mtg bkt Mismatch avenger frame assly. ? A1 : At F-90, Engine mtg bkt mismatch W2 : Why At F-90, Engine mtg bkt mismatch ? A2 : Frame movement in Y Direction W3 : Why Frame movement in Y Direction ? A3 : No provision of Eng mtg bush & pipe arresting. W4 : Why No provision of Eng mtg bush & pipe arresting. ? A4 :			1) Eliminate defect phenomena of Chassis engine rear mtg bkt mismatch 2) Zero customer complaint 			What To Do : JH & PM How To Do : Point added in Daily JH & PM Check sheet Frequency : Daily								
Root Cause						Cost Incurred For Making Kaizen :								
No provision of Eng mtg bush & pipe arresting.						Material Cost		Labour Cost		Total				
						0.00		0.00		0.00				
Date :			22/11/2016			Scope & Plan For Horizontal Deployment :								
Registered By :			Mr. Muthe			Equipmnet			Target		Status			
Manager's Sign :			Mr. P. M. Awasarikar											
----- Bajaj Auto Ltd. (Fabrication) -----														