
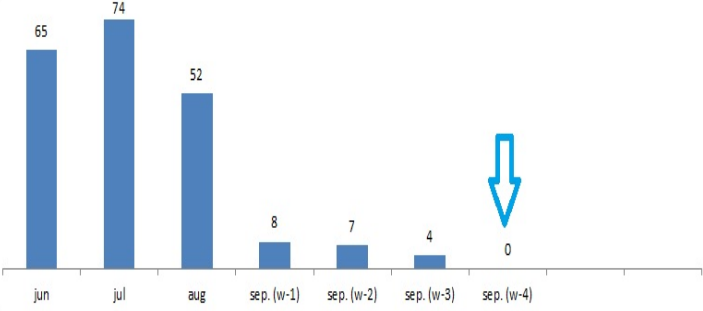
	Equipment :	fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2959	
	Department :	quality	Result :	N	P	Q	C	D	S	M		
	Cell :	Silencer assy.line	Type :									
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : SPM round welding									
Kaizen Theme: To eliminate the R/G NG in final receiving gauge			Idea : mendral fixed in auto condition through pannel									
Problem / Present Status		Counter Measure			Benchmark :		0					
R/G NG in final receiving gauge		Cylinder provide at mendral location and clamp d clamp through panel			Target :		0					
					Start :		05/08/2016		Finished :		09/08/2016	
					Note :		BMA-110					
					Team Members :							
					1. Mr. Mukesh kumar			2. Mr. Sanjeev kumar				
					3. Mr. Mahesh			4. Mr. Anurag				
5. Mr. Jitendra			6. Mr. Md. Dilshad									
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why Relation gauge N/G ? A1 : Length variation B/W mouth piece and stay hanger bkt. W2 : Why Length variation B/W mouth piece and stay hanger bkt. ? A2 : Tight fitment in a joinery fixture f pipeA assy. And body muffler W3 : Why Tight fitment in a joinery fixture f pipeA assy. And body muffler ? A3 : Length variation of body muffler complete. W4 : Why Length variation of body muffler complete. ? A4 : During welding in round welding of joint cone body and body muffler,cone body offset in rear side		Final relation gauge QTY-0			What To Do : Point added in jh/ CTQ audit sheet							
Root Cause		Locating mendral fixed by manual			How To Do : Visual							
Date : 05/08/2016					Frequency : daily check in two time							
Registered By : Mr. Sanjeev Kumar					Cost Incurred For Making Kaizen :							
Manager's Sign : MR Ajendra Giri					Material Cost		Labour Cost		Total			
----- Bajaj Auto Ltd. (Fabrication) -----					2000.00		450.00		2450.00			
					Scope & Plan For Horizontal Deployment :							
					Equipmnet		Target		Status			