

	Equipment :	F-40	Loss Type :	Defect Loss							<b>KAIZEN IDEA SHEET</b>  Kaizen ID : 2960
	Department :	ME	Result :	N	P	Q	C	D	S	M	
	Cell :	Zone-II	Type :								
Unit Name : 107851 - AUTOCOMP CORPORATION PANSE PVT LTD, Pune			Operation : Welding								
Kaizen Theme: Avoid Frequent Break Down of Locating pin			Idea : To add Pipe Guide Block which will act as Pipe Arrested.								
Problem / Present Status		Counter Measure		Benchmark :		4					
While Clamping and Decamping Eng. Mtg. Bush Pin Frequently Broken		By adding guide block Pin will come out from Bush easily		Target :		0					
				Start :		10/07/2016		Finished :		17/07/2016	
				Note :							
				Team Members :							
				1. Mr.Anata Doke				2. Mr.Shaikh S.N.			
				3. Mr.Ram Ambuse				4.			
				5.				6.			
				Benefits							
				C		1) Reduce spare cost of pin Rs 2000.00					
Why Why Analysis :		Result :		Kaizen Sustenance :							
W1 : Why Avoid Frequent Break Down of Locating pin ? A1 : Frequent Breakage of Engine mtg bush locating pin W2 : Why Frequent Breakage of Engine mtg bush locating pin ? A2 : Pine Get Stuck in Bush while going Back after decamping W3 : Why Pine Get Stuck in Bush while going Back after decamping ? A3 : No arr-ester from Outside for pipe. W4 : Why No arr-ester from Outside for pipe. ? A4 :		1) Eliminate Engine mtg pin broken issue 2) Reduce Line breakdown 3) Reduce spare cost of pin		What To Do : JH & PM  How To Do : Point added in daily JH & PM check sheet.  Frequency : Daily							
				Cost Incurred For Making Kaizen :							
				Material Cost		Labour Cost		Total			
				0.00		0.00		0.00			
				Scope & Plan For Horizontal Deployment :							
				Equipmnet				Target		Status	
Root Cause No arr-ester from Outside for pipe.											
Date : 22/11/2016											
Registered By : Mr. Muthe											
Manager's Sign : Mr. P. M. Awasarikar											
----- Bajaj Auto Ltd. (Fabrication) -----											