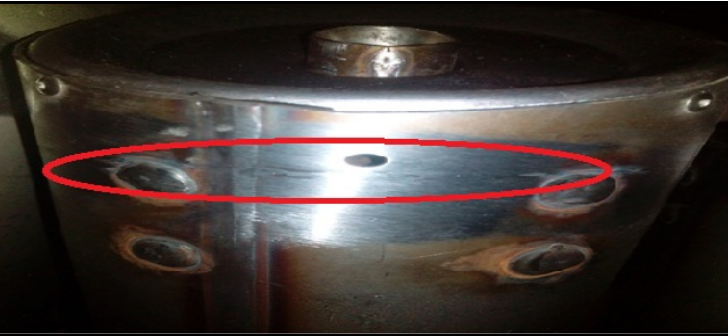
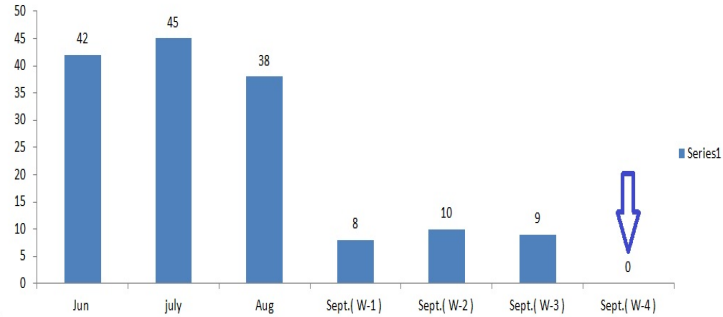


	Equipment :	Welding Machine	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2961												
	Department :	Quality	Result :	N	P	Q	C	D	S	M													
	Cell :	Silencer assy.line	Type :																				
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : SPM round welding																				
Kaizen Theme: To eliminate Weld burn at BMA-80 of joint baffle B and body muffler.			Idea : Correct the Hight of torch stand and angle.																				
Problem / Present Status		Counter Measure			Benchmark :		0																
Run shift on body muffler.		Increase the Hight of Torch stand and angle .			Target :		17/09/2016																
					Start :		10/09/2016		Finished :		17/10/2016												
					Note :		BMA-80																
					Team Members :																		
					1. Mr. Mukesh kumar			2. Mr. Sanjeev kumar															
					3. Mr. Mahesh			4. Mr. Anurag															
					5. Mr. Jitendra		6. Mr. Md. Dilshad																
Why Why Analysis :		Result :			Kaizen Sustenance :																		
W1 : Why Weld burn at BMA-80 of joint baffle B and body muffler.17/10/2016 ? A1 : Run shift on body muffler. W2 : Why Run shift on body muffler. ? A2 : torch angle distrub. W3 : Why torch angle distrub. ? A3 : Less height of torch angle support W4 : Why Less height of torch angle support ? A4 : Torch stand design not as per assy		Weld burn qty-0 			What To Do : Point Added in Jh Check sheet How To Do : By Torch template Frequency : daily check in two time Cost Incurred For Making Kaizen : <table><tr><td>Material Cost</td><td>Labour Cost</td><td>Total</td></tr><tr><td>50.00</td><td>150.00</td><td>200.00</td></tr></table> Scope & Plan For Horizontal Deployment : <table><tr><td>Equipmnet</td><td>Target</td><td>Status</td></tr><tr><td colspan="3"></td></tr></table>							Material Cost	Labour Cost	Total	50.00	150.00	200.00	Equipmnet	Target	Status			
Material Cost	Labour Cost	Total																					
50.00	150.00	200.00																					
Equipmnet	Target	Status																					
Root Cause Stand design poor																							
Date : 10/09/2016																							
Registered By : Mr. Sanjeev Kumar																							
Manager's Sign : MR Ajendra Giri																							
----- Bajaj Auto Ltd. (Fabrication) -----																							