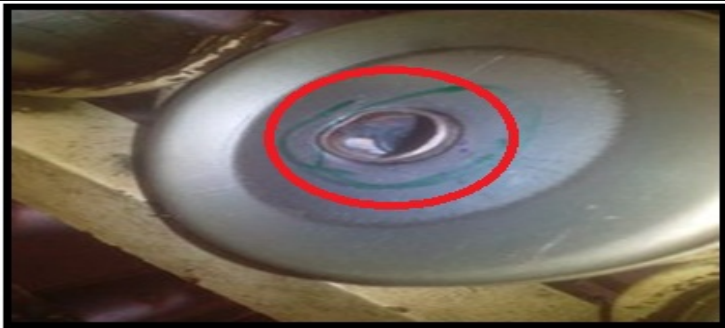
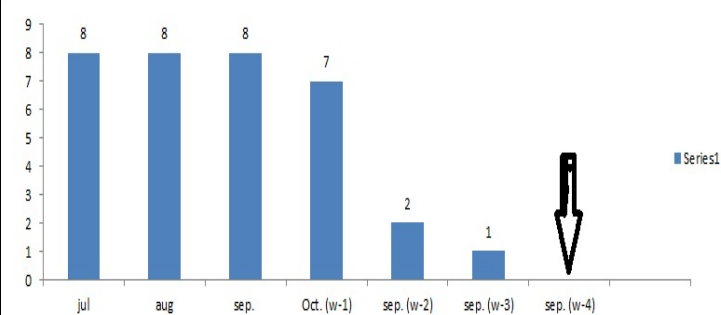


	Equipment :	fixture	Loss Type :	Defect Loss							KAIZEN IDEA SHEET Kaizen ID : 2962	
	Department :	Quality	Result :	N	P	Q	C	D	S	M		
	Cell :	Silencer assy.line	Type :									
Unit Name : 110865 - METALMAN MICRO TURNERS,			Operation : part Assy									
Kaizen Theme: To eliminate the length less of tail pipe in silencer			Idea : Extra bolt provide in fixture									
Problem / Present Status		Counter Measure			Benchmark :		0					
To eliminate the length less of tail pipe in silencer		One other bolt mount on side in block .			Target :		18/10/016					
					Start :		18/10/2016		Finished :		18/10/2016	
					Note :		BMA-90					
					Team Members :							
					1. Mr. Mukesh kumar					2. Mr. Sanjeev kumar		
					3. Mr. Mahesh					4. Mr. Anurag		
5. Mr. Jitendra					6. Mr. Md. Dilshad							
Why Why Analysis :		Result :			Kaizen Sustenance :							
W1 : Why tail pipe length less or more ? A1 : tail pipe insert more in body muffler. W2 : Why tail pipe insert more in body muffler. ? A2 : Length more Block to silider W3 : Why Length more Block to silider ? A3 : Block frequently loose. W4 : Why Block frequently loose. ? A4 : block mount in single bolt.		Tail pipe length less or more Qty - 0			What To Do : Point Added in jh sheet							
					How To Do : Visual							
					Frequency : daily check in two time							
					Cost Incurred For Making Kaizen :							
					Material Cost		Labour Cost		Total			
					20.00		50.00		70.00			
Root Cause design poor					Scope & Plan For Horizontal Deployment :							
Date : 12/10/2016					Equipmnet		Target		Status			
Registered By : Mr. Sanjeev Kumar												
Manager's Sign : MR Ajendra Giri												
----- Bajaj Auto Ltd. (Fabrication) -----												